

## Installation Notes:

- Reverse the removal procedure.
- Tighten the axle nut, sleeve nut and stopper arm nut to specified torque.  
Axle nut torque:  
49 N·m (5.0 kgf·m, 36 lbf·ft)  
Brake stopper arm nut torque:  
22 N·m (2.2 kgf·m, 16 lbf·ft)
- Adjust the brake (page 13) and drive chain (page 62-63 ).
- After installing the wheel, apply the brakes several times, and check for free wheel rotation when released.

## WARNING

**If a torque wrench was not used for installation, see your Honda dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.**

## ATTENTION

**Used cotter pins may not effectively secure fasteners. Always replace used cotter pins with new ones.**