

To install the front wheel, reverse the sequence outlined above.

NOTE: Do not depress the brake lever when the wheel is off the motorcycle as this can cause the caliper piston to be forced out of the cylinder with subsequent loss of brake fluid. If this does occur servicing of the brake system will be necessary.

WARNING:

1. When installing the caliper, fit the brake disc between the brake pads carefully.
2. Install the axle holder with the "F" arrow forward and tighten the forward holder nuts first to the specified torque, then tighten the rear nuts to the same torque.
3. After installing the wheel, apply the brake several times and then check if the wheel rotates freely. Recheck the wheel if the brake drags or wheel does not rotate freely.

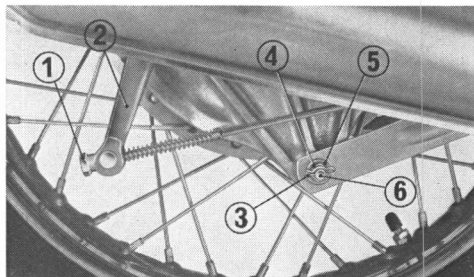
Torque for axle holder:

1.8~2.5kg-m (13~18 lbs-ft)

2. Rear Wheel Removal

Removal of rear wheel is performed in the following manner.

- a. Place the motorcycle on the main stand.
- b. Remove the rear brake adjusting nut ① and actuating rod from the brake arm ②.
- c. Remove rear brake plate torque arm lock pin ③, nut ④, washer ⑤, and bolt ⑥.
- d. Remove the cotter pin from the right side of the rear axle and loosen the



- ① Rear brake adjusting nut
② Brake arm
③ Lock pin

- ④ Nut
⑤ Washer
⑥ Bolt