

3. Install the right caliper bracket (4) and tighten the mounting bolts (5) to 30—40 N·m (3.0—4.0 kg-m, 22—29 ft-lb) torque.
4. Carefully fit the brake caliper over the disc, install the caliper bolts (3), and tighten them to the specified torque.

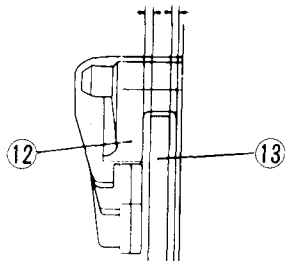
Torque specifications:

Upper bolt: 25—30 N·m (2.5—3.0 kg-m, 18—22 ft-lb)

Lower bolt: 20—25 N·m (2.0—2.5 kg-m, 14—18 ft-lb)

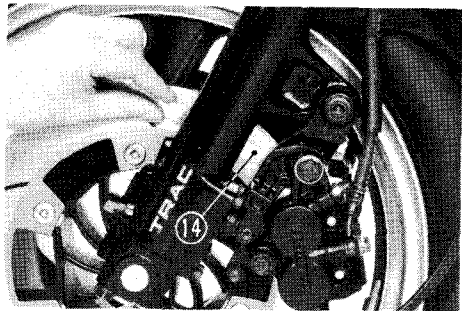
CAUTION:

- * *When installing the wheel, fit the right brake disc carefully between the brake pads.*



(12) Caliper holder: (13) Disc

5. Tighten the axle holder nuts (4) on the left axle holder (speedometer gearbox side) to 18—25 N·m (1.8—2.5 kg-m, 13—18 ft-lb) torque, starting with the forward nut.
6. Measure the clearance between the outside surface of the right brake disc (13) and the caliper holder (12) with a 0.7 mm (0.028 in) feeler gauge (14) If the gauge inserts easily, tighten the nuts on the right axle holder to 18—25 N·m (1.8—2.5 kg-m, 13—18 ft-lb) starting with the forward nut.



(14) Feeler gauge