

17. With the plug washer attached, thread the spark plug in by hand to prevent cross-threading.
18. Tighten a new spark plug 1/2 turn with a spark plug wrench to compress the washer. If you are reusing a plug, it should only take 1/8–1/4 turn after the plug seats.

**NOTICE**

The spark plug must be securely tightened. An improperly tightened plug can become very hot and possibly damage the engine.

19. Reinstall the spark plug caps.
20. Install the remaining parts in the reverse order of removal.

**NOTICE**

To avoid possible costly damage to the radiator, do not install the upper (longer) mount bolts in the lower mounts. Also avoid cross-threading or overtightening the oil cooler lower mount bolts (3) (page 90 ).