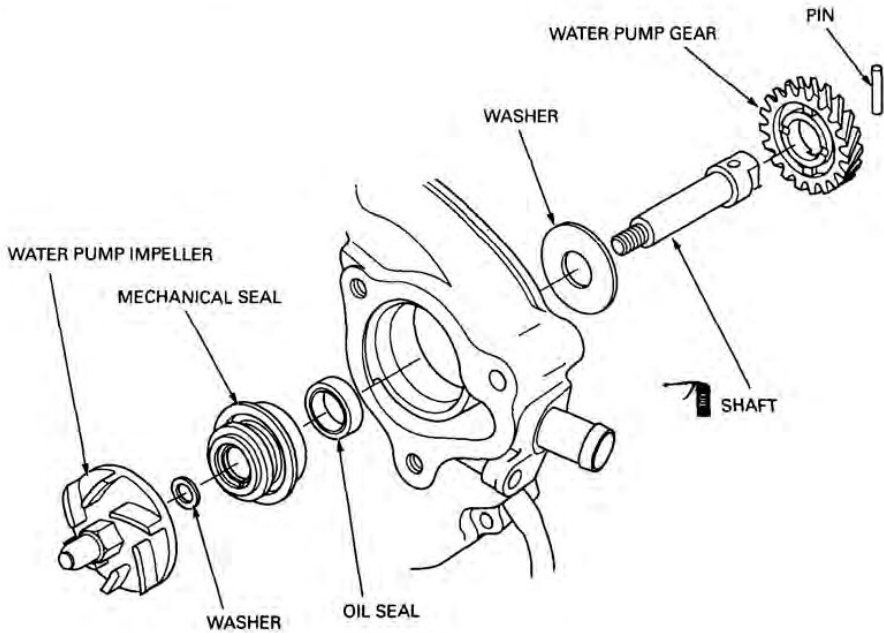


ASSEMBLY



Install the new oil seal into the right crankcase cover. Apply sealant to the new mechanical seal flange and drive it into the right crankcase cover using the special tools.

TOOLS:

Driver
Attachment, 36 mm

07749 - 0010000
07945- 4150400



INSTALLATION

Check the water pump shaft for damage.
Check the water pump gear for damage of the teeth.

Install the pin to the water pump shaft.
Install the water pump gear and washer to the water pump shaft.

Apply engine oil to the water pump shaft.
Install the water pump shaft to the right crankcase cover.

