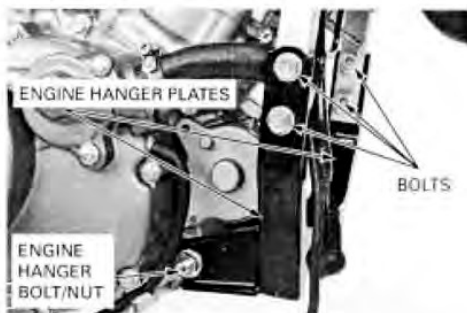


ENGINE REMOVAL/INSTALLATION

Support the engine using a jack or other adjustable support to ease of engine hanger bolts removal.

Remove the front engine hanger nut and bolt.
Remove the four bolts and engine hanger plates.



Loosen the rear engine hanger nuts.

Remove the rear engine hanger bolts/nuts and engine from the frame.



Note the direction of the hanger bolts.



ENGINE INSTALLATION

NOTE:

Use a floor jack or other adjustable support to carefully maneuver the engine into place.

Place the engine into the frame, and install the rear engine hanger bolts from the left side.
Temporarily, install the rear engine hanger nuts.

CAUTION:

Be careful not to damage the frame.

