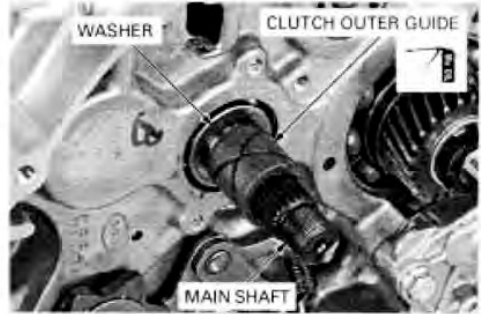


INSTALLATION

Install the washer.

Apply molybdenum oil solution to the clutch outer guide.
Install the washer and clutch outer guide to the main shaft.



Install the clutch assembly.

Install the clutch center holder and tighten the four bolts.
Install the washer and lock nut.

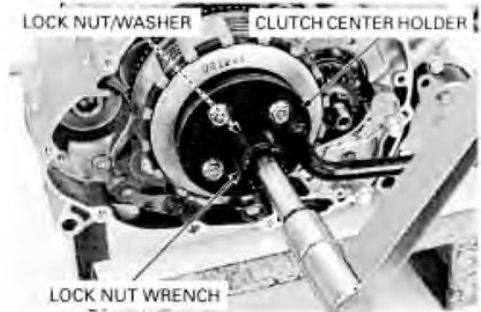
Hold the clutch assembly and tighten the lock nut to the specified torque.

TOOLS:

Clutch center holder 07GMB - KT70101
Lock nut wrench, 20 x 24 mm 07716 - 0020100

TORQUE: 74 N·m (7.5 kgf·m, 54 lbf·ft)

Remove the four bolts and clutch center holder.



Install the clutch springs, lifter plate, four bolts and clutch lifter bearing.

NOTE:

Tighten the lifter plate bolts in a crisscross pattern in 2 - 3 steps.

