

PRIMARY DRIVE GEAR**REMOVAL**

Remove the oil pump (page 4-3).

Remove the four bolts, lifter plate and clutch springs.
Install the clutch center holder and tighten the bolts.

Remove the primary drive gear lock nut and washer while holding the clutch center holder.

TOOL:

Clutch center holder G7GMB – KT70101
Lock nut wrench, 20 x 24 mm 07716 – 0020100

Remove the clutch assembly (page 8-4).

Remove the primary drive gear.

Remove the woodruff key.

INSTALLATION

Install the washer.

Install the woodruff key onto the crankshaft.

Install the primary drive gear by aligning the groove with the woodruff key.

Install the clutch assembly (page 8-9).

Apply engine oil to the threads and seating surface of the primary drive gear lock nut and install it with the washer. Hold the clutch assembly using the clutch center holder. Tighten the primary drive gear lock nut to the specified torque.

TORQUE: 64 N·m (6.5 kgf·m, 47 lbf·ft)

Remove the four bolts and clutch center holder.
Install the clutch springs and lifter plate.
Tighten the four bolts.

Install the following:

- oil pump (page 4-6)
- right crankcase cover (page 8-14)

