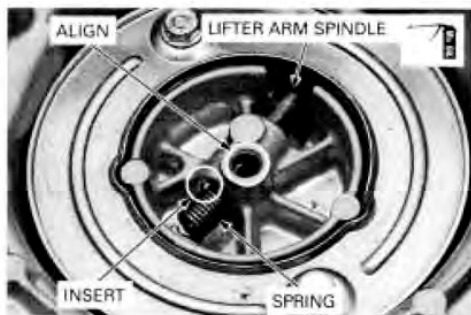


CLUTCH LIFTER ARM INSTALLATION

Apply molybdenum oil solution to the lifter arm spindle.
 Insert the return spring to the lifter arm spindle.
 Align the cover hole and cut-out of the lifter arm spindle
 by turning the lifter arm spindle.

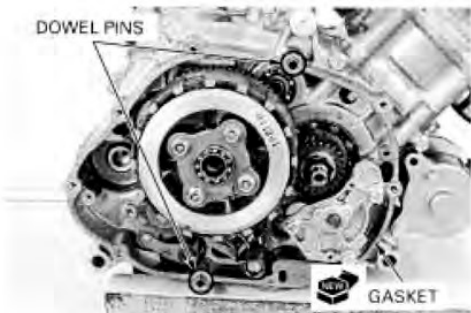


Apply engine oil to the lifter piece.
 Insert the lifter piece to the cover hole and lifter arm
 spindle.



RIGHT CRANKCASE COVER INSTALLATION

Install the new gasket and dowel pins.



Install the right crankcase cover, clamp and ten bolts.
 Tighten the bolts securely.

