

Apply engine oil to the starter reduction gear both journal.
Install the starter reduction gear.



FLYWHEEL INSTALLATION

Clean any oil from the tapered portions of the crankshaft and flywheel.

Install the woodruff key in the crankshaft key groove.



Install the flywheel on the crankshaft, aligning the key way with the woodruff key.



Apply oil to the flywheel nut threads and seating surface,
and install the washer and nut.

Hold the flywheel with the special tool and tighten the nut
to the specified torque.

TOOL:
Flywheel holder 07725 - 0040000

TORQUE: 64 N·m (6.5 kgf·m, 47 lbf·ft)

Install the left crankcase cover (page 9-8).

