

### INSPECTION

#### Camshaft/camshaft holder

Remove the snap ring and right camshaft holder.



Measure the camshaft holder I.D.

**SERVICE LIMIT: 17.027 mm (0.6703 in)**



Measure the camshaft O.D.

Calculate the camshaft-to-camshaft holder clearance.

**SERVICE LIMIT: 16.960 mm (0.6677 in)**

If the camshaft-to-camshaft holder clearance exceeds the service limit, replace the camshaft and left camshaft holder as a set and recheck the camshaft clearance.

Replace the right camshaft holder if the camshaft clearance still exceeds the service limit.



Measure the height of each cam lobe.

**SERVICE LIMIT:**

**IN: 35.073 mm (1.3808 in)**

**EX: 34.662 mm (1.3646 in)**

