

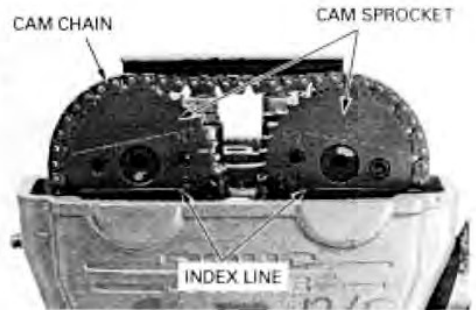
Install the cam chain guide.
Tighten the two bolts.



Turn the crankshaft counterclockwise and align the index line of the "T" mark on the flywheel with the index notch on the left crankcase cover.
Make sure the piston is at TDC (Top Dead Center) on the compression stroke.



Attach the cam sprockets to the cam chain by aligning the cam sprocket marks with the cylinder head surface as shown.
Temporarily align the index line on the sprockets with the surface of the cylinder head without moving the cam chain.

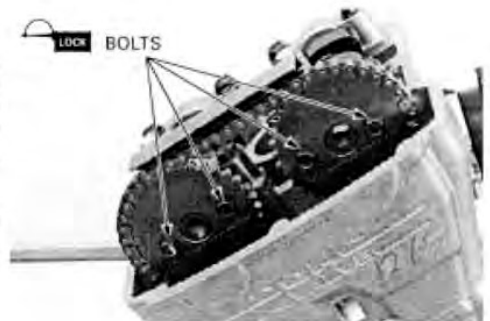


Install the cam sprockets onto the camshafts.

NOTE:

Be sure that the index lines on the cam sprocket align with the surface of the cylinder head when the index line of the "T" mark on the flywheel is aligned with the index notch on the crankcase cover.

Apply locking agent to the cam sprocket bolt threads.
Align the bolt holes in the cam sprocket with camshaft flange.
Install the cam sprocket bolts and tighten them to the specified torque.



TORQUE: 8.8 N-m (0.9 kgf-m, 6.5 lbf-ft)