

PISTON INSTALLATION

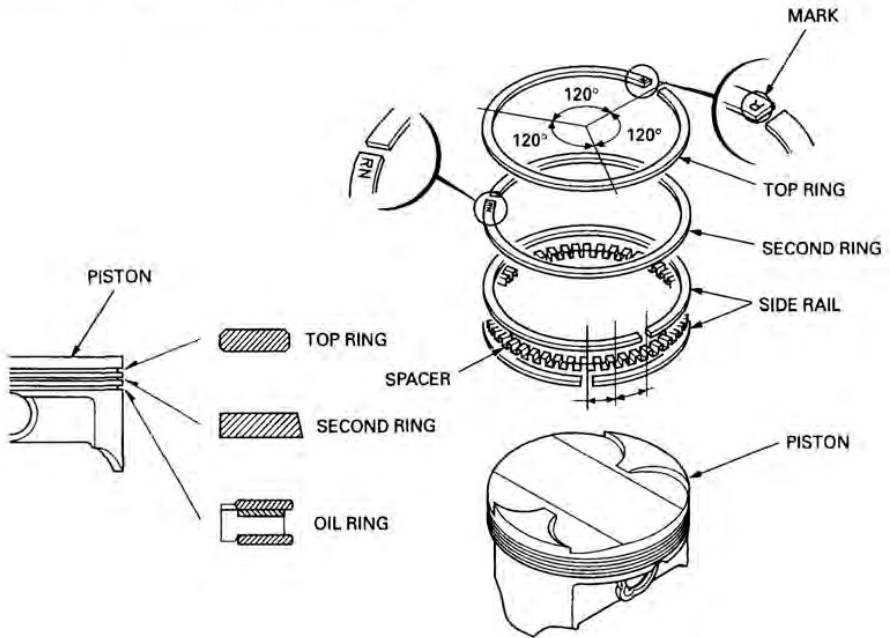
Clean the piston heads, ring lands and skirts.
Carefully install the piston rings onto the piston with their markings facing up.

CAUTION:

- Do not damage the piston ring by spreading the ends too far.
- Be careful not to damage the piston when the piston ring installation.

NOTE:

- Do not confuse the top and second rings.
- After installing the rings they should rotate freely, without sticking.
- Space the ring end gaps 120 degrees apart.



NOTE:

When cleaning the cylinder mating surface, place a shop towel over the cylinder and cam chain openings to prevent dust or dirt enter the engine.

Clean any gasket material from the cylinder mating surface of the crankcase.

Clean the oil orifices of the right crankcase.

