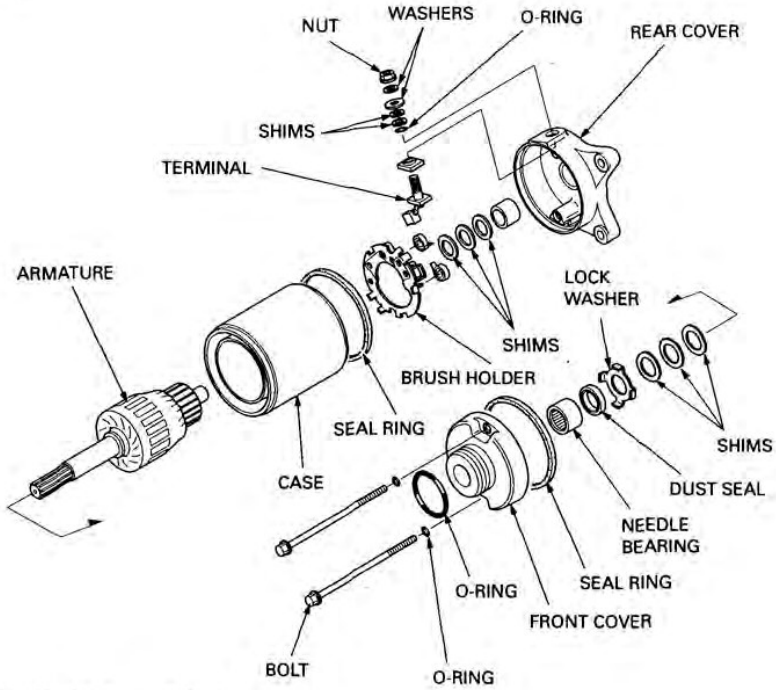


ASSEMBLY



Install the brushes into the brush holder.



Install the brush holder assembly into the rear cover by aligning the tab of the holder with the groove of the rear cover.

Install the new O-ring.

