

ELECTRIC STARTER

Install the shims, washers and nut.



Install the armature into the motor case while holding the armature tightly to keep the magnet of the case from pulling the armature against it.

CAUTION:

The coil may be damaged if the magnet pulls the armature against the case.

Install the same number of washers and shims in the same locations as noted during disassembly.

NOTE:

The number of shims are different individually.

Install a new seal ring.

Install the rear cover by aligning the brush holder tab with the motor case groove.



Install the lock washer to the front cover.



Install the shims and a new seal ring.
Install the front cover.

