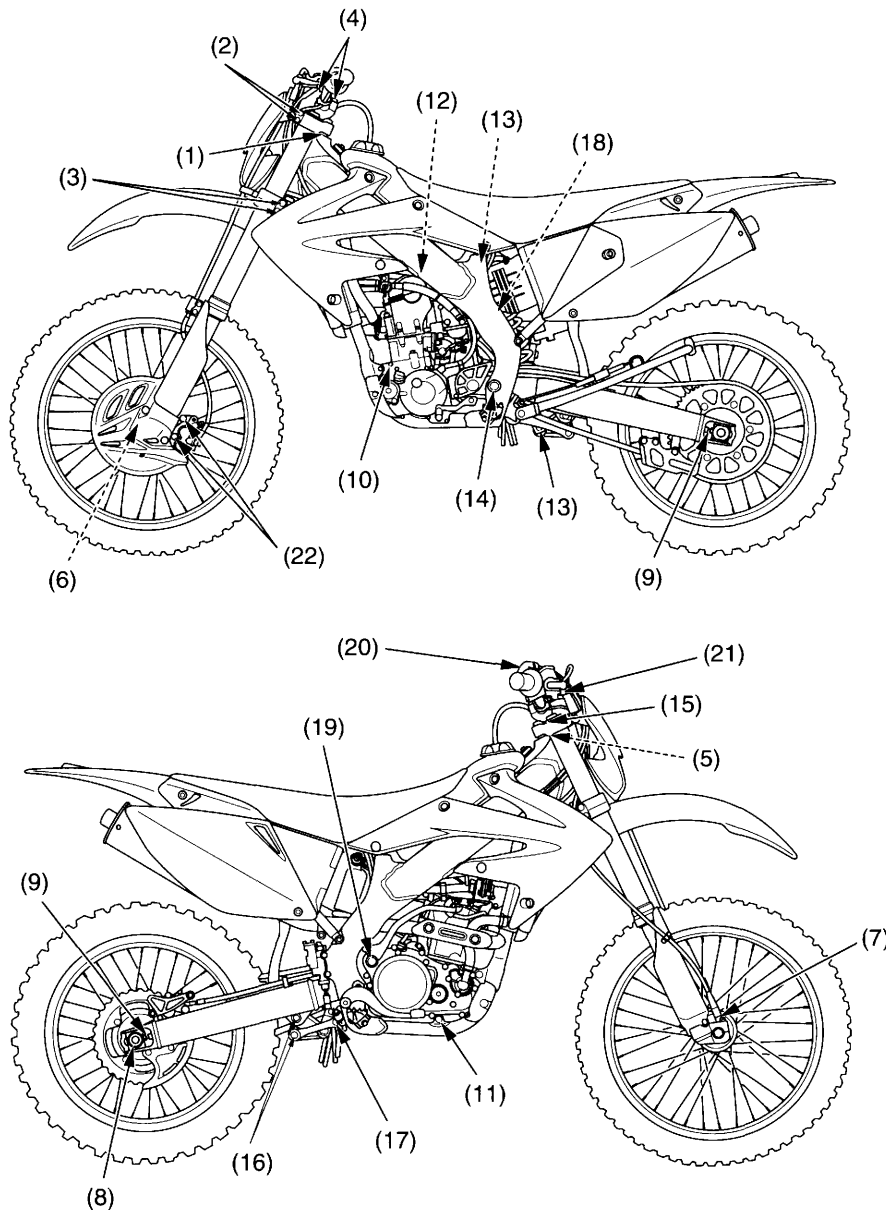


Frame



FRAME

Item	Torque			Remarks	
	lbf•ft	N•m	kgf•m		
1	Steering stem nut	80	108	11.0	
2	Fork upper pinch bolts	16	22	2.2	
3	Fork lower pinch bolts	15	20	2.0	
4	Handlebar upper holder bolts	16	22	2.2	
5	Handlebar holder nuts	32	44	4.5	
6	Front axle nut	65	88	9.0	
7	Front axle pinch bolts	15	20	2.0	
8	Rear axle nut	94	127	13.0	NOTE 2
9	Chain adjuster lock nuts	20	27	2.8	NOTE 3
10	Front engine hanger bracket nut	40	54	5.5	
11	Mid engine hanger bracket nut	47	64	6.5	
12	Upper engine hanger plate nuts				
	(engine side)	40	54	5.5	
	(frame side)	25	34	3.5	
13	Shock absorber (upper) nuts	32	44	4.5	NOTE 2
	(lower)	32	44	4.5	NOTE 2
14	Swingarm pivot nut	65	88	9.0	NOTE 2
15	Fork (fork damper)	25	34	3.5	
	(fork cap)	22	30	3.1	
16	Rear shock arm nuts				
	(swingarm side)	39	53	5.4	NOTE 1, 2
	(shock link side)	39	53	5.4	NOTE 1, 2
17	Rear shock link nuts	39	53	5.4	NOTE 1, 2
18	Shock spring lock nut	32	44	4.5	
19	Kickstarter arm bolt	28	38	3.9	
20	Front brake master cylinder holder bolts	7.3	9.9	1.0	
21	Brake hose bolts	25	34	3.5	
22	Caliper mounting bolts	22	30	3.1	NOTE 4

- NOTES:
1. Apply oil to the threads and flange surface.
 2. U-nut.
 3. UBS nut.
 4. A lock bolt : Replace with a new one.