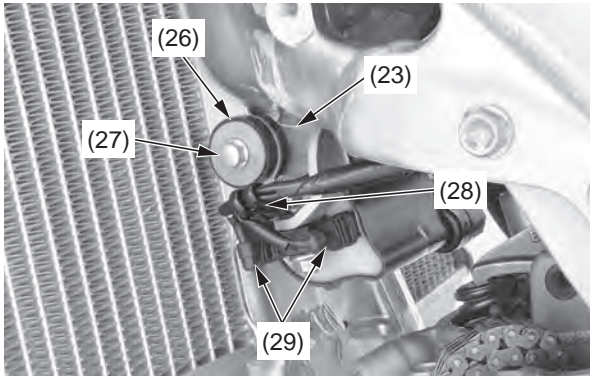


## Piston/Piston Rings/Piston Pin

13. Install the ignition coil/stay (23), washer (26) and bolt (27).  
Set the clamp facing rearward and tighten the bolts (25) (27).
14. Clamp the ignition coil connector wires to the clamp (28) and connect the ignition coil connectors (29).



- (23) ignition coil/stay  
(26) washer  
(27) bolt  
(28) clamp  
(29) ignition coil connectors

15. Install the shims, valve lifters, camshaft and camshaft holder (page 77).
16. Install the crankshaft hole cap (page 79).
17. Install the cylinder head cover (page 79).
18. Install the spark plug (page 71).
19. Install the exhaust pipe (page 107).
20. Install the subframe (page 41) and muffler (page 106).
21. Install the fuel tank and seat (pages 37, 39).

22. Fill and bleed the cooling system (page 147).  
Check for the following:
  - compression leaks
  - abnormal engine noise
  - secondary air leaks
  - coolant leaks
  - oil leaks