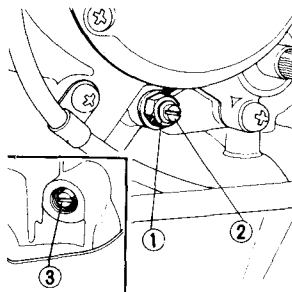


CAM CHAIN ADJUSTMENT

(Refer to the maintenance precautions on page 39).

When the cam chain is noisy, adjust the tension in the following manner:

1. Start the engine and maintain it at idle speed ($1,500 \text{ min}^{-1}$).
2. Loosen the lock nut (1), and loosen the tensioner adjusting bolt (2) approximately one half turn. Tighten the lock nut.
3. If the chain is still noisy even after the above adjustment, loosen the lock nut (1) adjusting bolt (2) and the 14 mm sealing bolt located at the bottom of the crankcase, and screw in the tensioner bolt (3) gradually with the engine running, until the cam chain becomes quiet. After completing the adjustment, tighten the tensioner adjusting bolt, lock nut, and 14 mm sealing bolt securely.



- (1) Tensioner adjusting bolt lock nut
(2) Tensioner adjusting bolt
(3) Tensioner bolt