

Installation Notes:

- Reverse the removal procedure.
- Tighten and torque the following nuts and bolts:
 - Axle nut torque:
93 N·m (9.5 kgf·m , 69 lbf·ft)
 - Brake stopper arm nut torque:
20 N·m (2.0 kgf·m , 14 lbf·ft)
- Adjust the brake (page 17) and drive chain (page 75 – 76).
- Apply the brake several times and check for free wheel rotation after the brake pedal is released.

If a torque wrench was not used for installation, see your Honda dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.