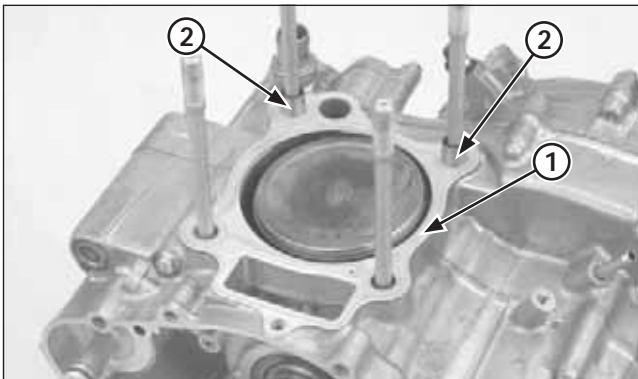


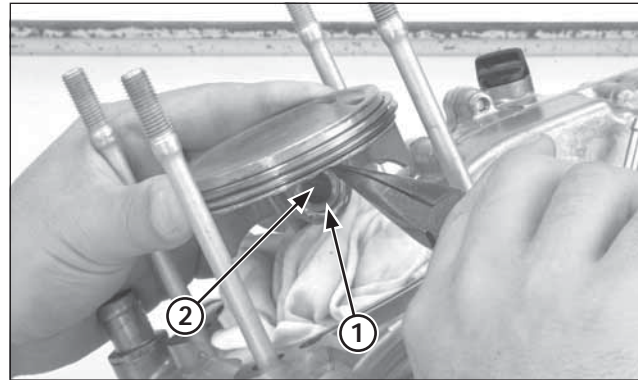
(1) SEALING BOLT/SEALING WASHER  
(2) CYLINDER



(1) GASKET  
(2) DOWEL PINS

Remove the mounting sealing bolt, sealing washer and cylinder.

Remove the gasket and dowel pins.



(1) PISTON PIN CLIP  
(2) PISTON PIN

#### Piston Removal

Place a clean shop towel over the crankcase to prevent the clip from falling the crankcase.  
Remove the piston pin clips with pliers.

Press the piston pin out of the piston and remove the piston.



Spread the piston rings and remove them by lifting up at a point just opposite the gap.

Piston rings are easily broken; take care not to damage them during removal.