

(1) FORK DAMPER  
(2) RIGHT FORK CENTER BOLT

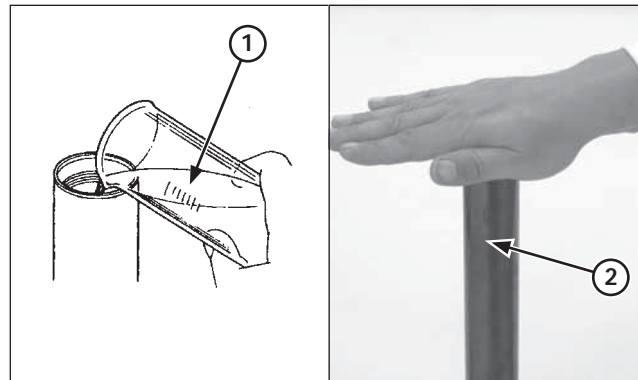
Hold the axle holder in a vise protected with a piece of woods or soft jaws to avoid damage.  
Do not overtighten the vise.

Install the right fork center bolt with a new sealing washer.

Hold the fork damper using the special tool (2ED/4ED), then tighten the right fork center bolt to the specified torque.

**Tool:**  
Fork damper holder 89515-NN3-821

**Torque:**  
ED/3ED: 23.5-25.5 N·m (2.4-2.6 kgf·m)  
2ED/4ED: 34 N·m (3.5 kgf·m)



(1) FORK FLUID  
(2) FORK TUBE

Pour recommended fork fluid in the fork leg.

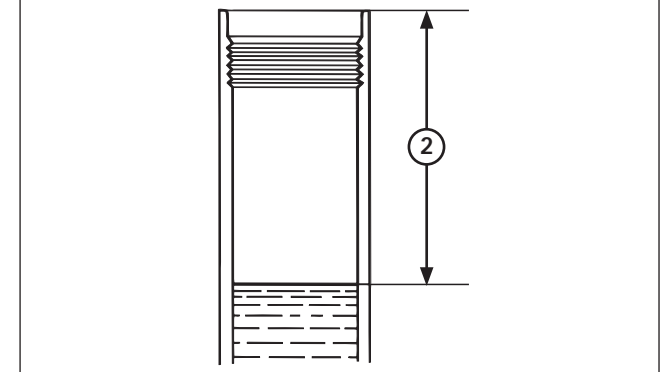
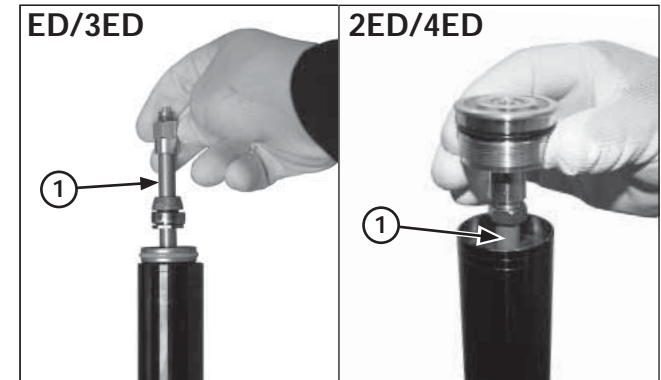
**Specified fork fluid:**  
ED/3ED: OJ Racing Special Fork Oil Type 01 (SAE 5W) or equivalent  
2ED/4ED: Showa SS05 (SAE 5W) or equivalent

Bleed the air as follows:

1. Extend the fork without bringing to its maximum extension. Cover the top of the fork tube with your hand and compress the fork slowly several times.

**NOTICE**

*Totally extended fork may cause oil leakage.*



(1) FORK DAMPER ROD  
(2) OIL LEVEL

2. Pump the damper rod 8 - 10 times.
3. Make sure no air in fork damper by slowly pull the damper rod up. If the resistance is felt at the top end, pump the damper rod again.

Wait 2 - 3 minutes before measuring the oil level.  
Measure the oil level from top of the fork tube, with the fork fully compressed.

	ED/3ED	2ED/4ED
<b>Standard oil level</b>	50 mm (1.9 in)	38 mm (1.5 in)
<b>Oil capacity (orientative)</b>	400 cm <sup>3</sup> (13.5 US oz) (14.1 Imp oz)	410 cm <sup>3</sup> (13.9 US oz) (14.4 Imp oz)