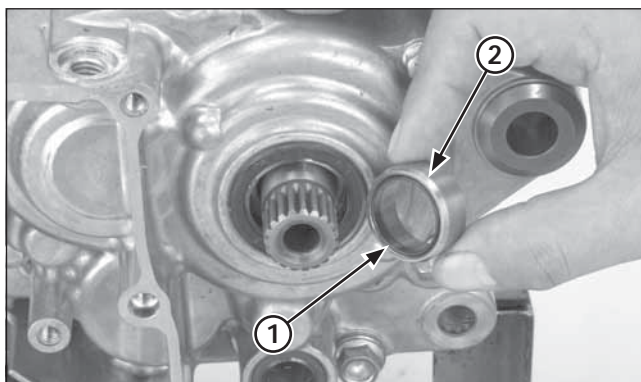


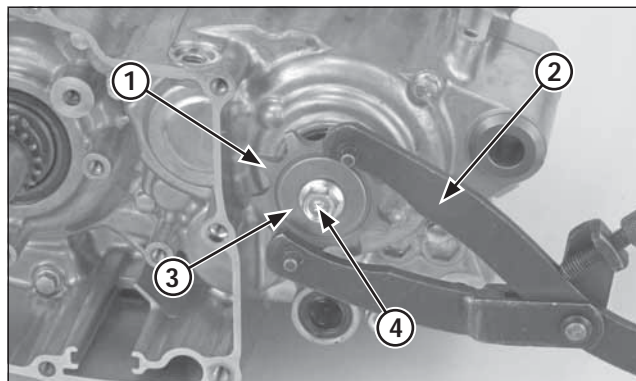
(1) DRIVE PIN  
(2) OIL PUMP DRIVEN GEAR



(1) NEW O-RING  
(2) COUNTERSHAFT COLLAR

Install the drive pin into the oil pump drive shaft hole.  
Install the oil pump driven gear while aligning its groove with the drive pin.

Apply grease to the new O-ring and install it into the countershaft collar groove.  
Install the countershaft collar.



(1) DRIVE SPROCKET  
(2) UNIVERSAL HOLDER  
(3) SPRING WASHER  
(4) BOLT

Install the drive sprocket.  
Install the spring washer and drive sprocket bolt.  
Hold the drive sprocket with universal holder, tighten the special bolt to the specified torque.

**Torque: 31 N•m (3.2 kgf•m, 23 lbf•ft)**

Install the removed parts in the reverse order of removal.