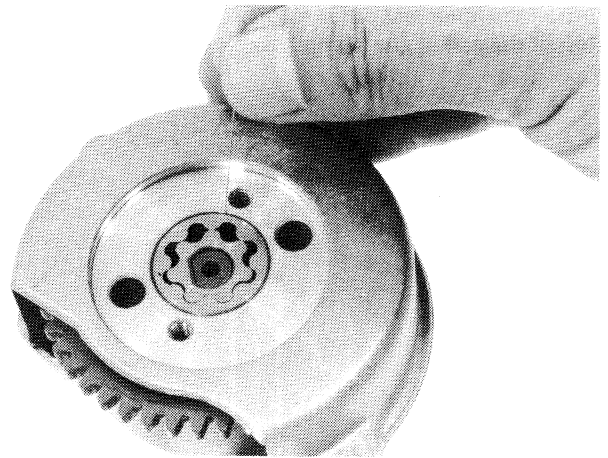


OIL PUMP INSPECTION

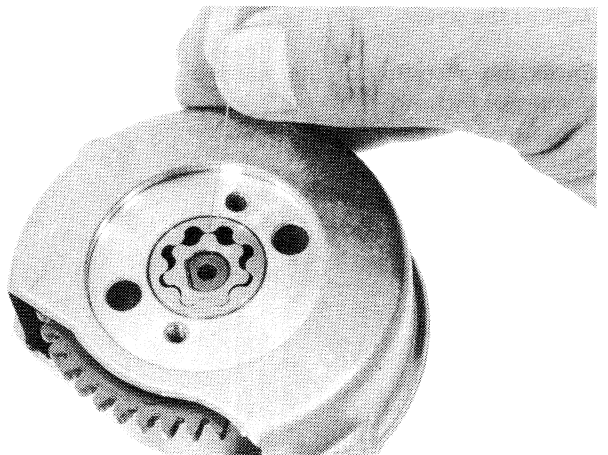
Measure the pump body-to-rotor clearance.

SERVICE LIMIT: 0.40 mm (0.016 in)



Measure the pump tip clearance.

SERVICE LIMIT: 0.20 mm (0.008 in)



ASSEMBLY

Install the pump gear and gear cover onto the oil pump body.

