



ENGINE INSTALLATION

Installation of the engine is essentially the reverse order of removal.

Insert the rear engine hanger bolt through the left frame bracket, collar, engine case, collar and right frame bracket.

Insert the front engine hanger bolts through the left frame bracket, collar, engine case and right frame bracket.

Insert the swingarm pivot bolt through the engine rear hanger and swingarm.

Install the nuts and tighten the three engine hanger bolts and pivot bolt to the specified torque values.

TORQUE: Hanger bolts: 38–48 N-m (3.8–4.8 kg-m, 27–35 ft-lb)

Pivot bolt: 70–110 N-m (7.0–11.0 kg-m, 51–80 ft-lb)

Install all removed parts (Page 4-2)

Perform the following inspections and adjustments:

- Check the locations of the cables and wires (Page 1-7)
- Adjust the clutch lever free play (Page 2-6)
- Adjust the drive chain slack (Page 2-9)

