

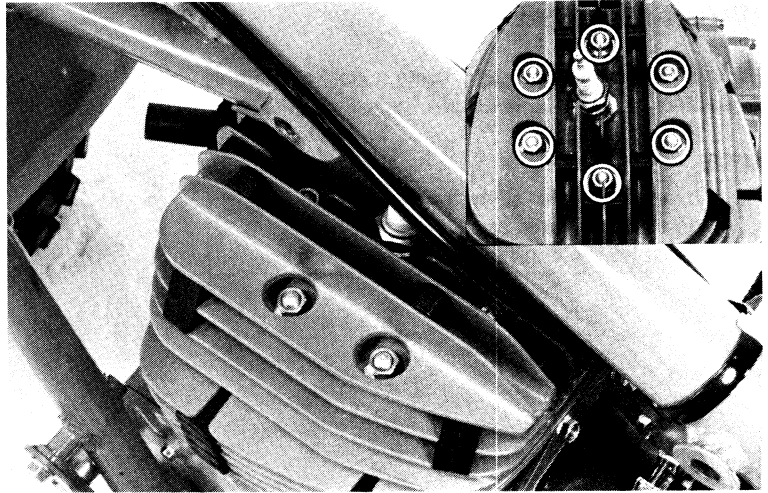


INSTALLATION

Install the cylinder head using a new cylinder head gasket.

Install the six flange nuts and tighten to the specified torque in a crisscross pattern in 2-3 steps.

TORQUE: 24–29 N-m (2.4–2.9 kg-m,
17–21 ft-lb)



CYLINDER/PISTON

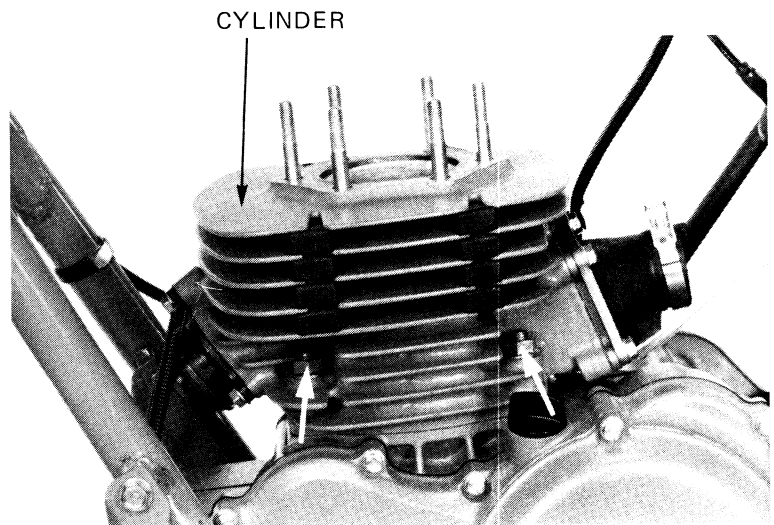
CYLINDER REMOVAL

Remove the exhaust system (Page 5-2).

Remove the cylinder head (Page 5-3).

Remove the carburetor.

Remove the four flange nuts attaching the cylinder to the crankcase.



Remove the cylinder.

CAUTION:

Do not pry or strike the cylinder or cooling fins.

Place a clean shop towel into the crankcase to keep debris out.

