



CLUTCH INSTALLATION

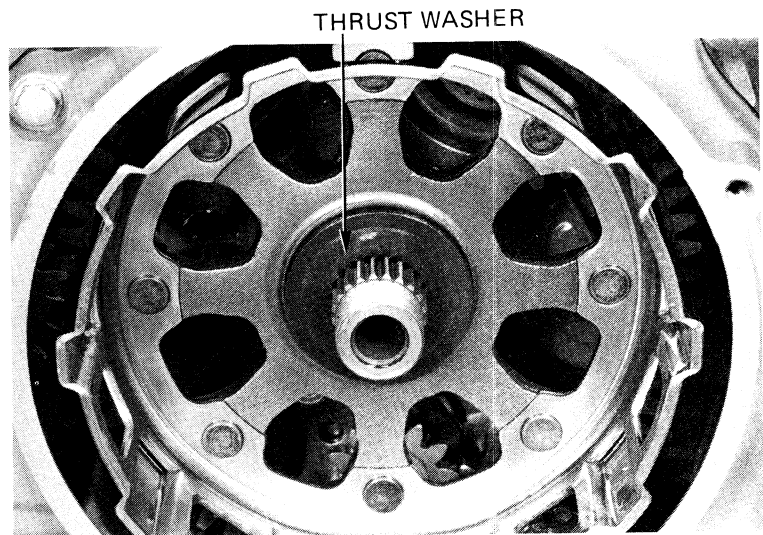
Install the clutch outer and thrust washer.

NOTE

Rotate the thrust washer to align the teeth of the thrust washer with the splines of the mainshaft.

Install the clutch center.

Coat the clutch plates and discs with transmission oil.

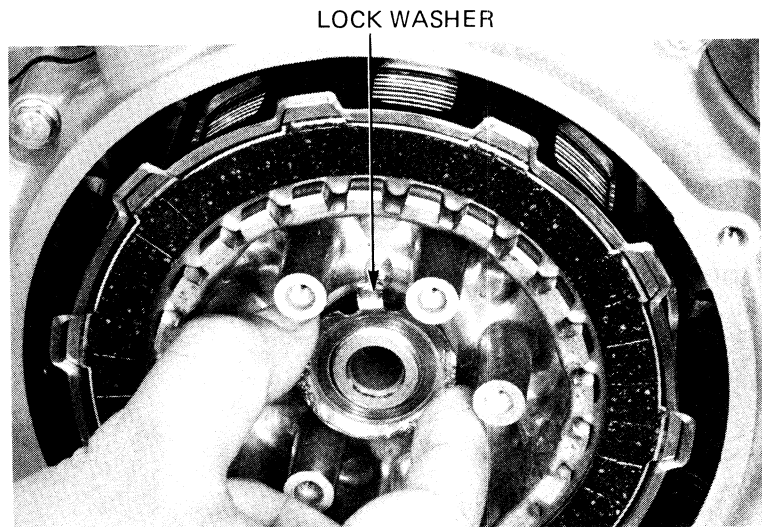


Install the discs and plates alternately, starting with a disc.

Install a new lock washer.

NOTE

Align the tab of the lock washer with the groove of the clutch center.



Install the lock nut and tighten to the specified torque.

**TORQUE: 40–50 N·m (4.0–5.0 kg·m,
29–36 ft·lb)**

Bend the tabs of the lock washer up against the lock nut.

Install the clutch lifter rod.

