



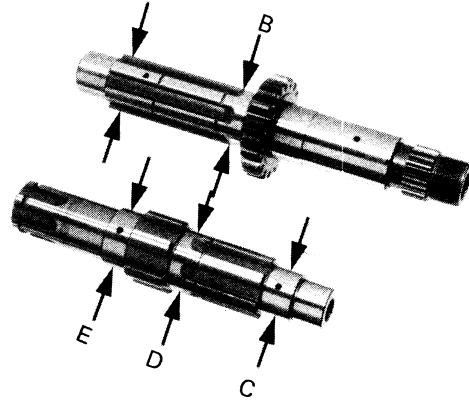
Measure the O.D. of the mainshaft and counter-shaft.

STANDARD:

- A : 27.959–27.980mm (1.1007–1.1016 in)
- B : 24.959–24.980mm (0.9826–0.9835 in)
- C : 19.979–20.000mm (0.7866–0.7874 in)
- D : 24.959–24.980mm (0.9826–0.9835 in)
- E : 24.979–25.000mm (0.9834–0.9843 in)

SERVICE LIMITS:

- A : 27.960mm (1.1008 in)
- B : 24.930mm (0.9815 in)
- C : 19.950mm (0.7854 in)
- D : 24.930mm (0.9815 in)
- E : 24.950mm (0.9823 in)

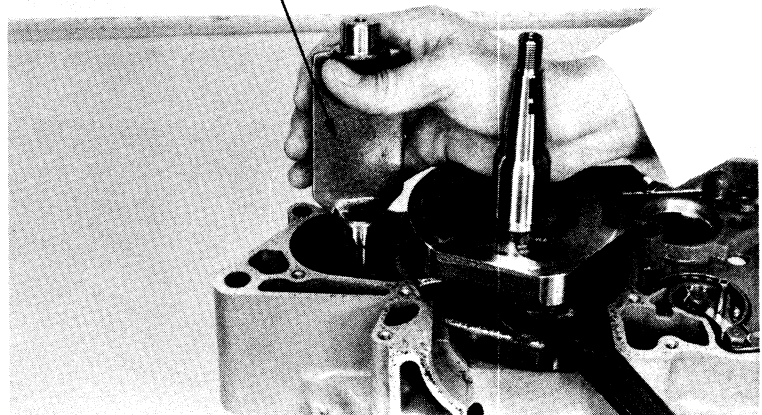


CRANKSHAFT

CRANKSHAFT REMOVAL

Remove the balancer.

BALANCER



Remove the crankshaft from the left crankcase.

CRANKSHAFT

