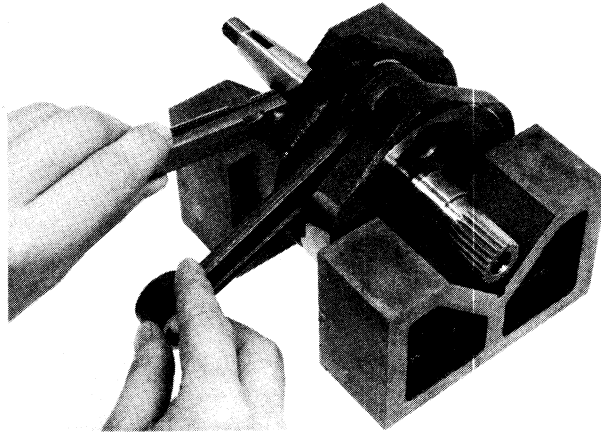




CRANKSHAFT INSPECTION

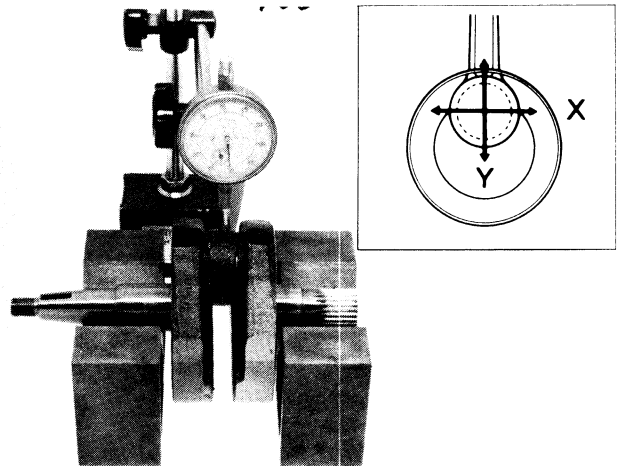
Measure the connecting rod big end side clearance with a feeler gauge.

SERVICE LIMIT: 0.85 mm (0.033 in)



Measure the connecting rod big end radial clearance at two points in the X and Y directions.

SERVICE LIMIT: 0.05 mm (0.002 in)



Set the crankshaft on a stand or V-blocks and read runout using a dial gauge.

SERVICE LIMIT: 0.10 mm (0.004 in)

