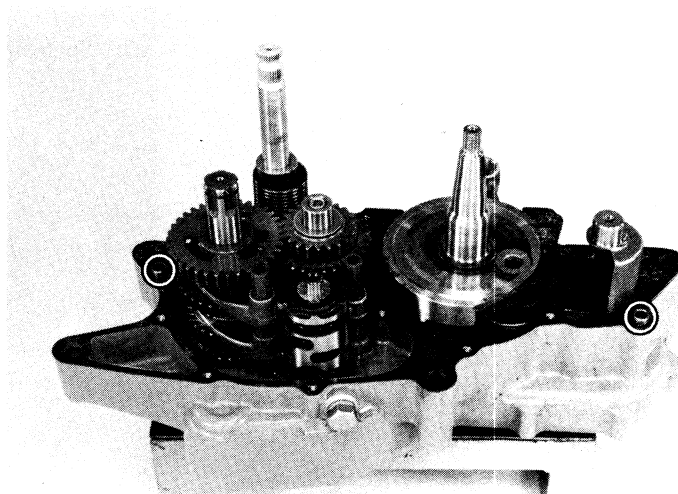




## CRANKCASE ASSEMBLY

Place a new gasket on the crankcase and insert the dowel pins.



Assemble the right and left crankcase.

### NOTE

Assemble the right and left crankcases while lightly tapping around them with a plastic hammer.

Install the shift plate, shift spindle and shift arm. Check for smooth shifting.

### NOTE

Rotate the countershaft by hand to see if the transmission shifts smoothly.

