

INSTALLATION

Drive in the left axle bearing.
Slide the collar into the swingarm and drive in the right axle bearing.
Install the dust seals.

Grease the pivot bearings.
Drive new needle bearings into the swingarm pivot holes until they are recessed about 1 mm. Then press in the pivot collars with a hydraulic press.

NOTE

- Press in needle bearings from the outer edge of the swingarm, as shown.
- Bearing manufacturer's marks should face out.

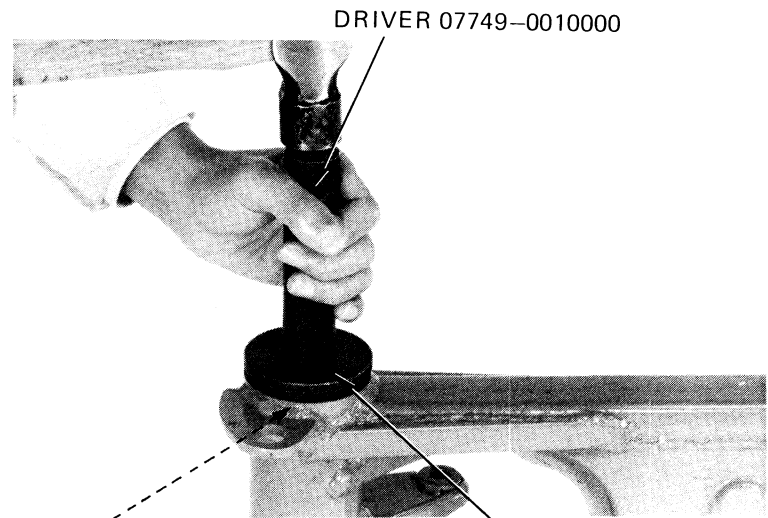
Install the collars and dust seal caps.

Place the swingarm into the frame and install the pivot bolt. Install the nut and torque it.

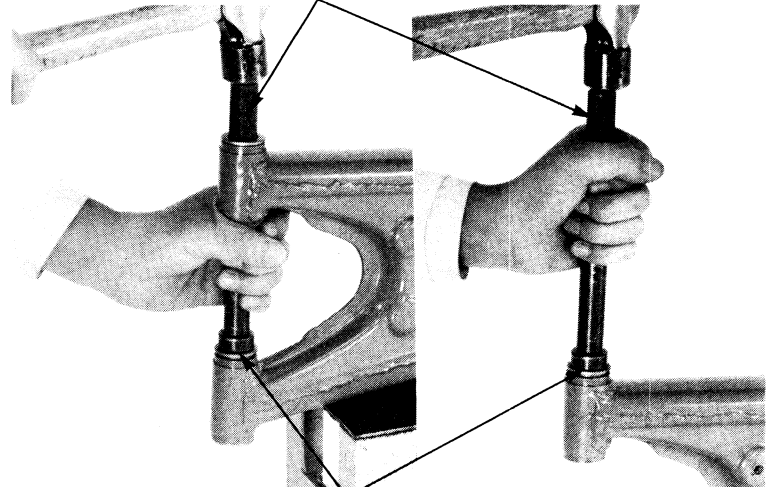
TORQUE: 70–110 N·m (7.0–11.0 kg·m, 51–80 ft·lb)

Install new cotter pin.

- Install the rear brake (Page 12-8).
- Install the driven sprocket (Page 12-11).
- Install the shock absorber bolt.
- Adjust the drive chain slack (Page 2-9).
- Install the skid plate.



PILOT 35 mm 07746-0040800 ATTACHMENT 62 x 68 mm
NEEDLE BEARING REMOVER 07746-0010500
07946-KA50000



PILOT 20 mm
07746-0040500

