

ASSEMBLY

CAUTION:

Handle the master cylinder piston, cylinder and spring as a set.

Assemble the master cylinder.

Coat all parts with clean brake fluid.

Dip the piston cup in brake fluid before assembly.

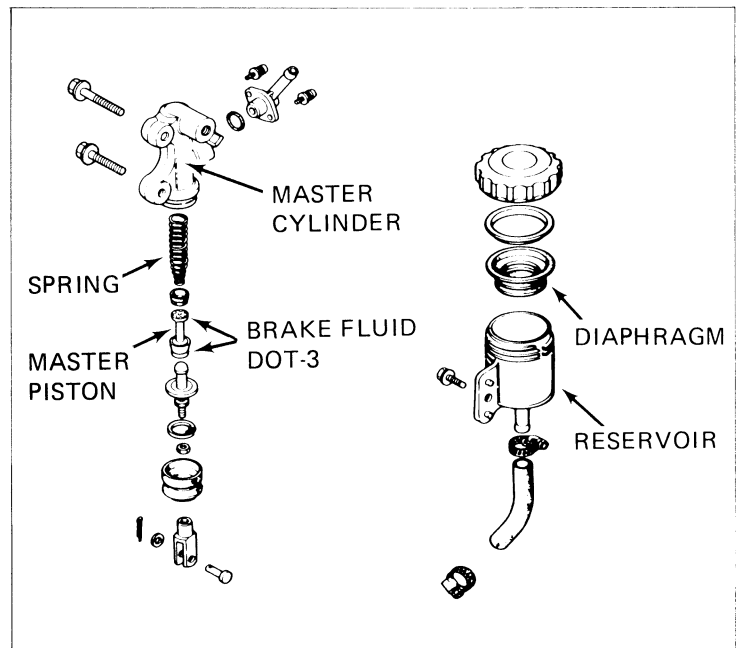
CAUTION:

When installing the cups, do not allow the lips to turn inside out. Be certain the snap ring is seated firmly in the groove.

Install the primary cup and piston.

Install the push rod and circlip.

Install the boot, nut and rod eye.



Connect the brake hose to the rear of the master cylinder.

Connect the brake rod to the brake pedal arm using a new cotter pin.

Install the master cylinder on the frame and tighten the bolts to the specified torque.

**TORQUE: 30-40 N·m (3.0-4.0 kg-m,
22-29 ft-lb)**

