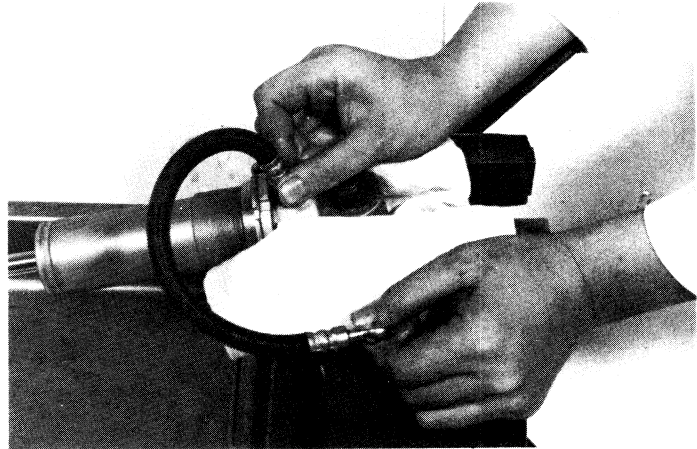


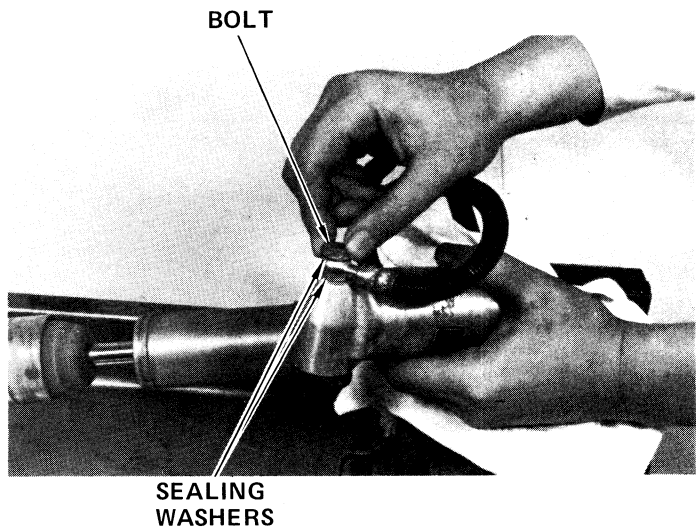
'83 ATC250R ADDENDUM

Connect the hose to the damper unit but do not tighten yet.

Very slowly push the damper rod in until ATF begins to overflow from the reservoir hose.



Connect the reservoir to the hose with two sealing washers and the oil hose bolt without losing oil. Do not tighten the bolt yet. Again, slowly compress the shock until a small amount of ATF overflows from the hose joint to ensure that both the reservoir and hose are filled with ATF.



Disconnect the reservoir hose from the shock, keeping the reservoir and hose upright to ensure that they remain filled with ATF and free of air.

Pull the damper rod out all the way and fill the reservoir with ATF.

NOTE:

Fill to the very top of the reservoir hose threads.

