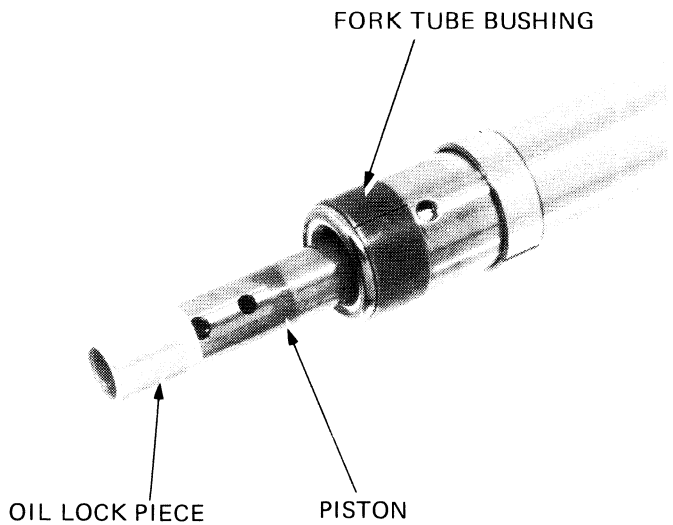


Install the piston ring on the piston.  
 Install the fork tube bushing if a new one is being installed.  
 Install the rebound spring and piston into the fork tube.  
 Place the oil lock piece on the end of the piston and insert the fork tube into the slider.

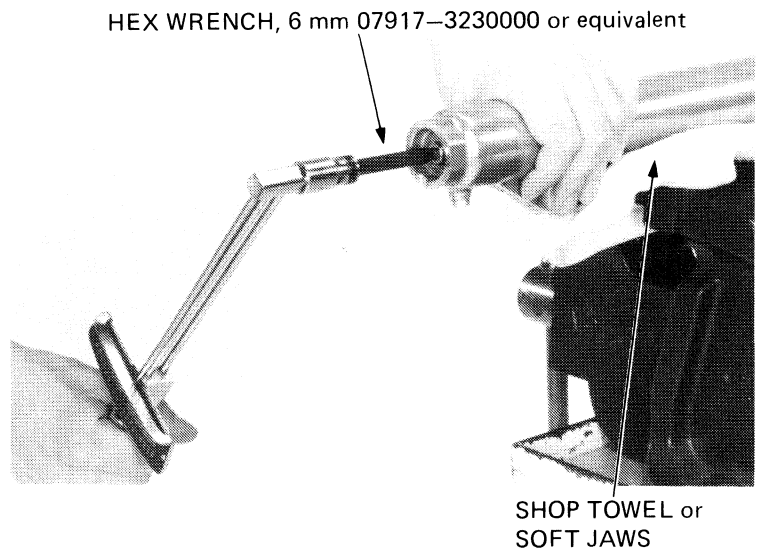


Place the fork slider in a vise with soft jaws or a shop towel.  
 Clean the socket bolt threads and apply thread lock agent to the threads.  
 Screw the socket bolt into the piston and tighten it with a 6 mm hex wrench.

**NOTE**

Temporarily install the fork springs and fork tube cap to tighten the socket bolt.

**TORQUE:** 15–25 N·m  
 (1.5–2.5 kg·m, 11–18 ft·lb)



Place the slider bushing over the fork tube and rest it on the slider. Put the back-up ring and an old bushing or equivalent tool on the top.  
 Drive the bushing into place with the fork seal driver and remove the old bushing or equivalent tool.  
 Wrap tape on the top of the fork tube.  
 Coat a new oil seal with ATF and install it with the seal markings facing up. Drive the seal in, until the snap ring groove is visible, with the fork seal driver.

