

REAR WHEEL/DRIVE MECHANISM

Temporarily install the left rear wheel hub and wheel.

Tighten the outer lock nut to the specified torque against the snap ring collar while holding the left rear wheel.

TORQUE: 80–100 N·m
(8.0–10.0 kg·m, 58–72 ft·lb)

NOTE

The inner and outer lock nuts have left-hand threads.

Remove the left rear wheel and wheel hub.

Tighten the inner lock nut against the outer lock nut.

TORQUE: 120–140 N·m
(12.0–14.0 kg·m, 87–101 ft·lb)

Lower the brake caliper and align the brake disc between the brake pad.

Tighten the brake caliper bracket bolts.

TORQUE: 28–34 N·m
(2.8–3.4 kg·m, 20–25 ft·lb)

Install the driven sprocket onto the hub on the axle with its teeth number mark facing out.

Apply a thread lock agent to the sprocket bolts thread and tighten the bolts.

TORQUE:
'85: 32–37 N·m
(3.2–3.7 kg·m, 23–27 ft·lb)
AFTER '85: 47–55 N·m
(4.7–5.5 kg·m, 34–40 ft·lb)

Install the drive chain with the master link and retaining clip. Face the closed end of the retaining clip to the rotating direction of the chain.
Install the swing arm lower guard with its four bolts.

LOCK NUT WRENCH, 45 mm or equivalent
07916–1870101

