

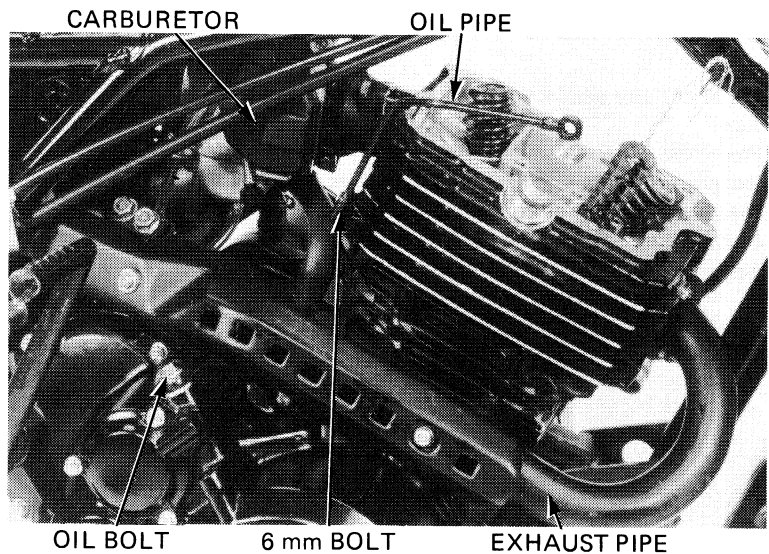
CYLINDER HEAD/VALVES

Install the oil pipe with the oil bolts and new sealing washers, and the 6 mm mounting bolt.

TORQUE:

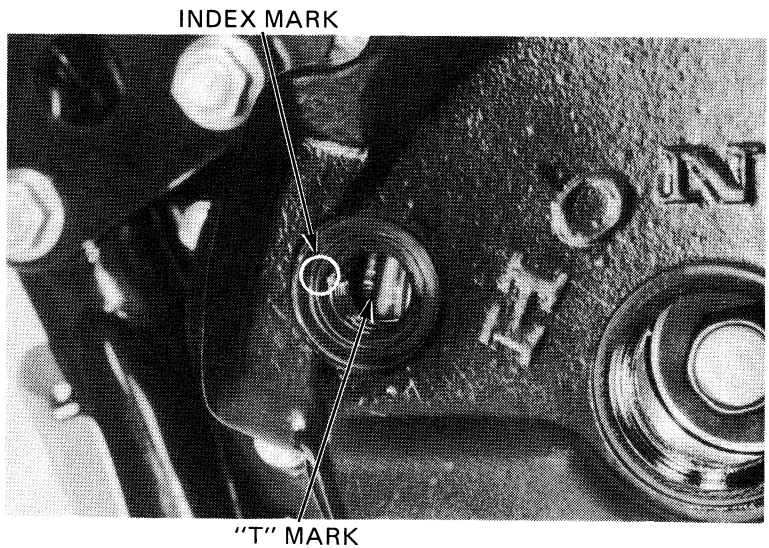
Oil bolt: 8–12 N·m (0.8–1.2 kg-m, 6–9 ft-lb)

Install the exhaust pipe (Page 13-3) and carburetor (Page 4-13).



CAMSHAFT INSTALLATION

Align the "T" mark on the flywheel with the index mark on the alternator cover by turning the flywheel clockwise.



Apply molybdenum disulfide grease to the camshaft journals.

Install the cam sprocket, camshaft and end cap.

Position the cam lobes down and align the timing marks on the cam sprocket with the cylinder head upper surface.

Install the cam chain over the sprocket and the cam sprocket onto the shoulder of the camshaft.

