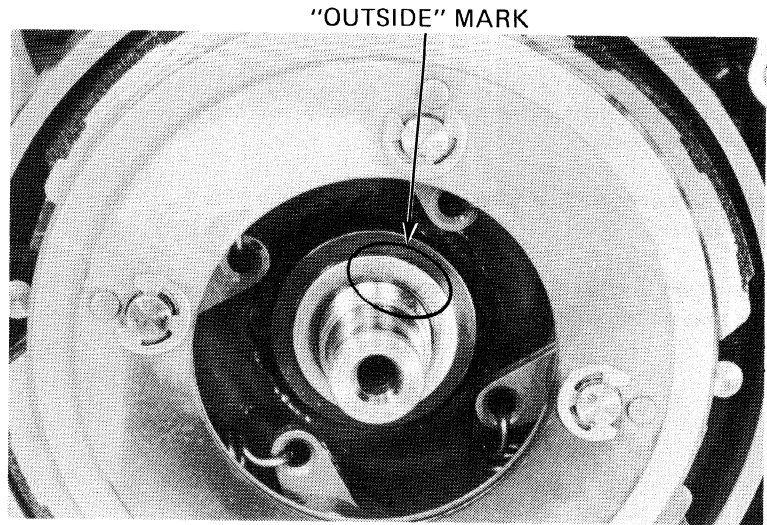


## CLUTCH/OIL PUMP/KICK STARTER

Install the centrifugal clutch weight assembly onto the clutch drum. Without the lock nut washer and tighten the lock nut.  
But do not tighten it securely.  
Remove the lock nut and install to lock nut.

### NOTE

Install the lock washer with the word "OUTSIDE" facing out.



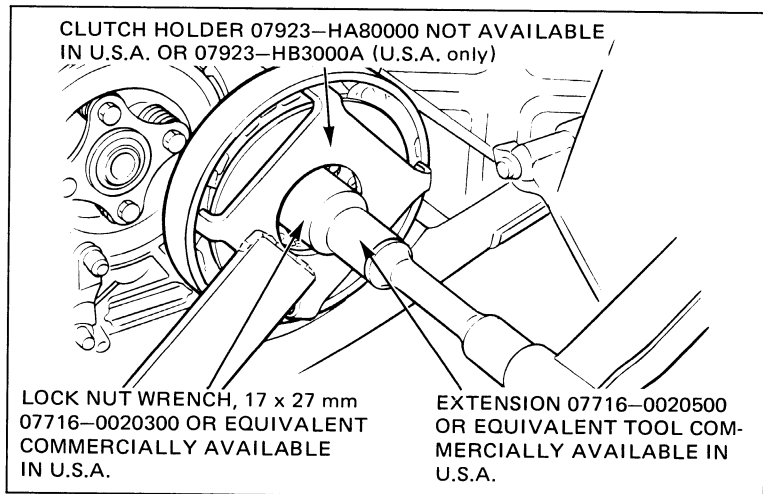
Hold the centrifugal clutch weight assembly with a clutch holder and apply thread locking agent to the lock nut and tighten it.

### TORQUE:

110–130 N·m (11.0–13.0 kg·m, 80–94 ft·lb)

### NOTE

The lock nut has left hand threads.



## MANUAL CLUTCH

### REMOVAL

Remove the following:

- right crankcase cover (Page 8-3)
- centrifugal clutch (Page 8-10)
- separator plate
- clutch lever.
- clutch bolts.
- lifter plate.
- clutch springs.

