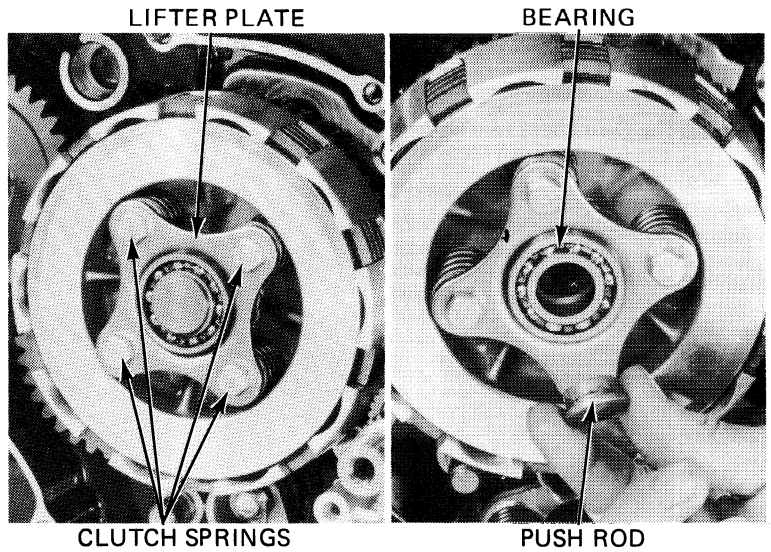


Install the following:

- clutch springs and lifter plate and tighten the clutch bolts.
- bearing and push rod.
- centrifugal clutch (Page 8-13).
- separator plate and clutch lever.
- right and left crankcase cover.

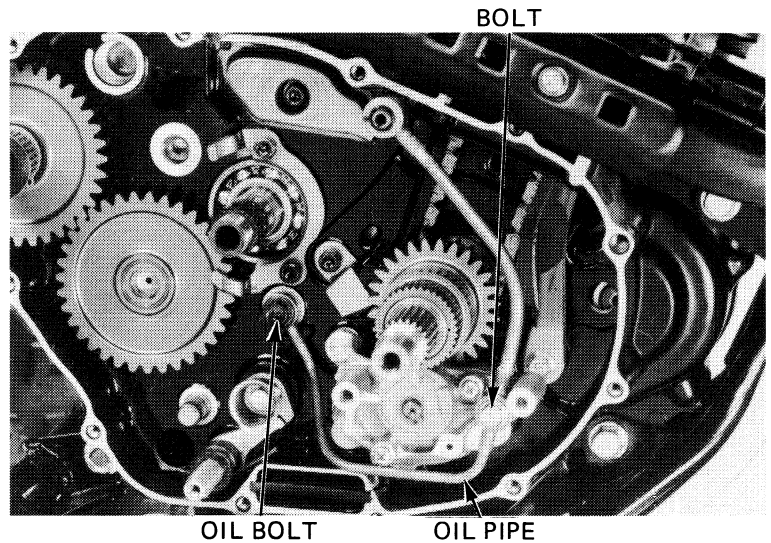


## **OIL PUMP/PRIMARY DRIVE GEAR**

### **REMOVAL**

Remove the following:

- centrifugal clutch (Page 8-10).
- manual clutch (Page 8-14).
- bolts and oil pipe.



Remove the oil pump mounting bolts.

