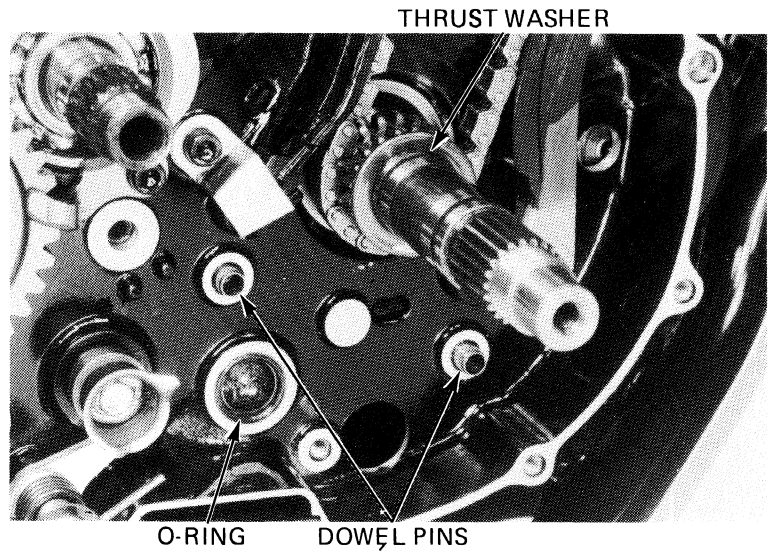


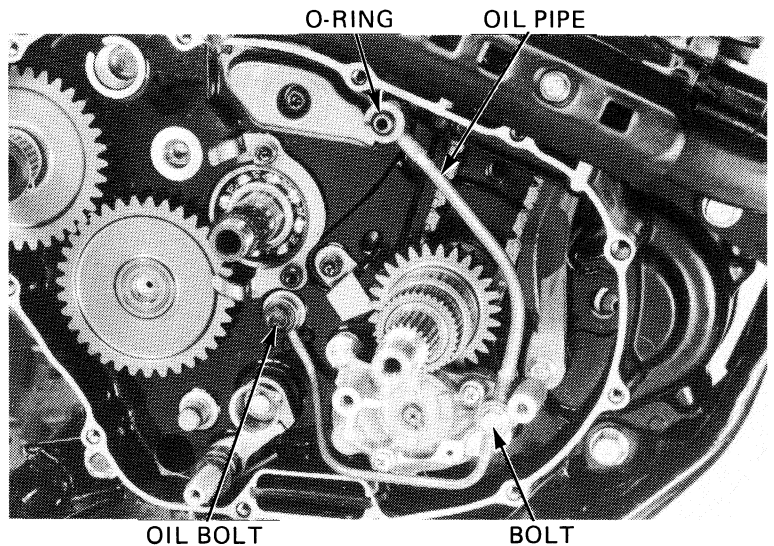
Install the thrust washer on the crankshaft and O-ring, dowel pins into the right crankcase.



Install the oil pump and primary drive gear together and tighten the pump bolts.
Install the oil pipe with the oil bolt and O-ring.
Tighten the oil bolt.

TORQUE: 10–14 N·m 91.0–1.4 kg·m, 7.2–10 ft·lb)

Install the removed parts in the reverse order of removal.



KICK STARTER

REMOVAL

Remove the following:

- right crankcase cover (Page 8-2).
- manual clutch (Page 8-14).
- holder plate mount bolts and plate.
- starter idler gear and bushing.
- thrust washer.

