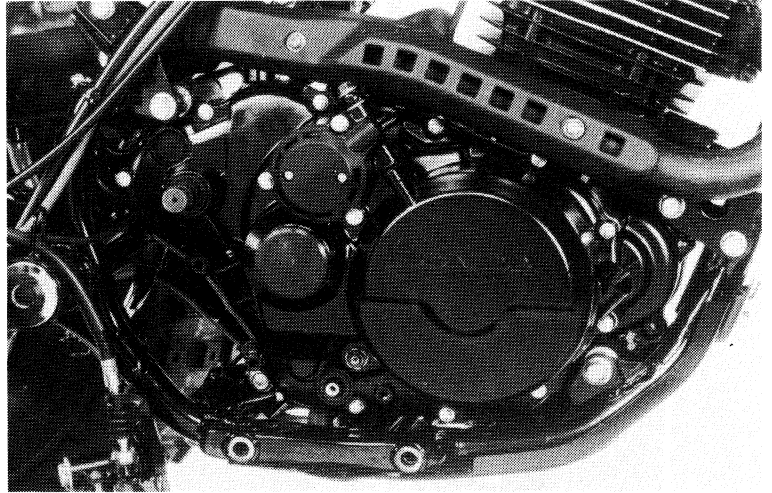


RIGHT CRANKCASE COVER INSTALLATION

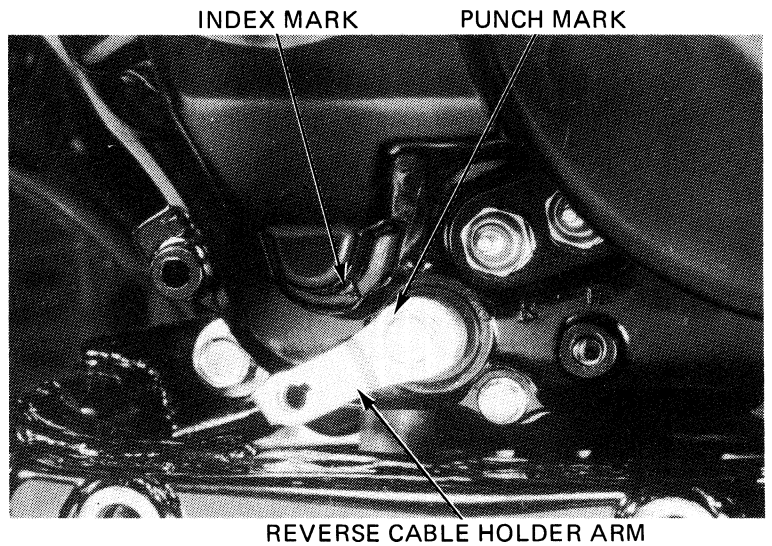
Install the dowel pins and gasket.
Install the right crankcase cover and bolts.
Tighten the cover mounting bolts.
Install the oil bolt with two sealing washers.



Install the reverse cable holder arm onto the reverse shaft. Be sure the punch mark aligns with the index mark.
Connect the neutral and reverse wires to the switches.

WARNING

Connect the light green/red wire to the neutral switch and the grey wire to the reverse switch.



Install the following:

- reverse cable.
- neutral and reverse switch cover.
- kick starter pedal by aligning the punch marks.
- foot peg with bolts.

Adjust the clutch (Page 3-10).

Adjust the reverse cable (Page 3-11).

Fill the engine with oil. Check the clutch and reverse gear for smooth operation.

Check for oil leaks.

