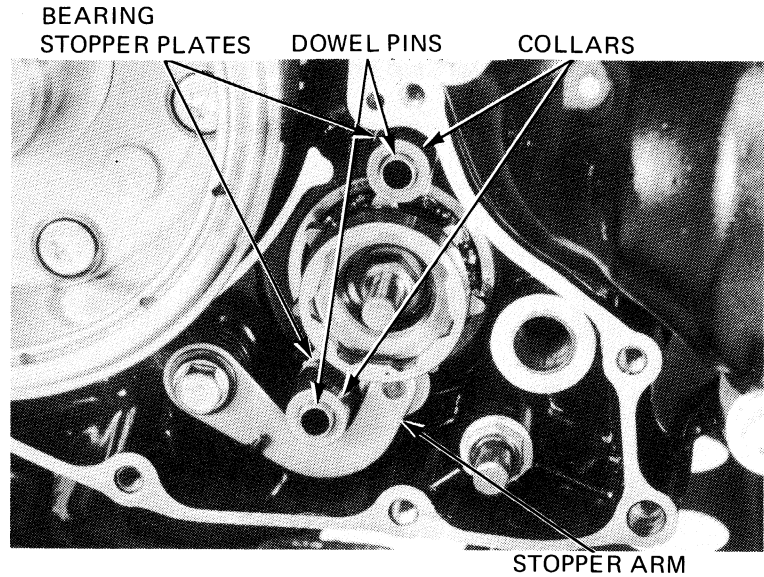


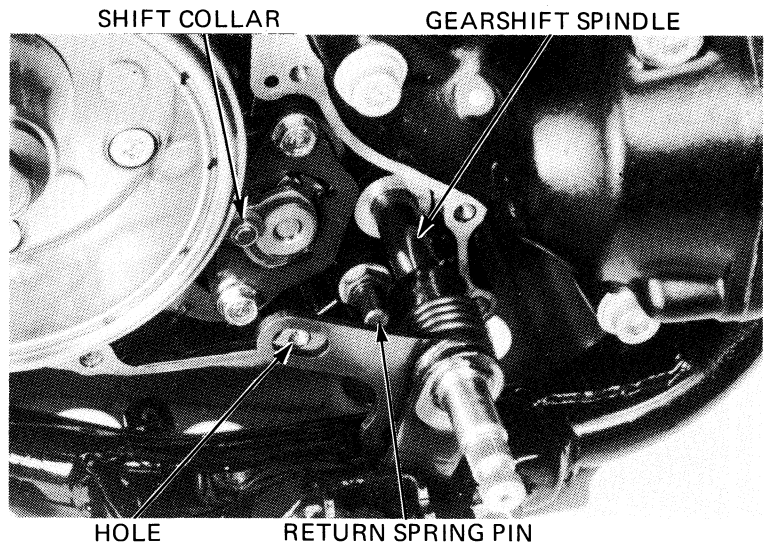
ALTERNATOR/STATER CLUTCH/GEARSHIFT LINKAGE

Tighten the drum center pin.
Install the bearing stopper plates, dowel pins and collars onto the crankcase.

Compress the drum shifter ratchet pawls and install into the guide plate.
Install tighten the guide plate bolts and



Assemble the gearshift spindle, gearshift arm, shift return spring and washer.
Install the shift collar onto the drum shifter pin.
Insert the end of the return spring into the return spring pin and install the gearshift spindle in the crankcase. Attach the spindle cam to the shift collar through the hole.



Install the follows:

- left crankcase cover (Page 9-12).
- gearshift pedal on the spindle while aligning the punch marks.
- clutch lever aligning the punch mark with the index mark (Page 8-10).
- right crankcase cover (Page 8-3).

