

## CRANKCASE/CRANKSHAFT/TRANSMISSION

### ASSEMBLY

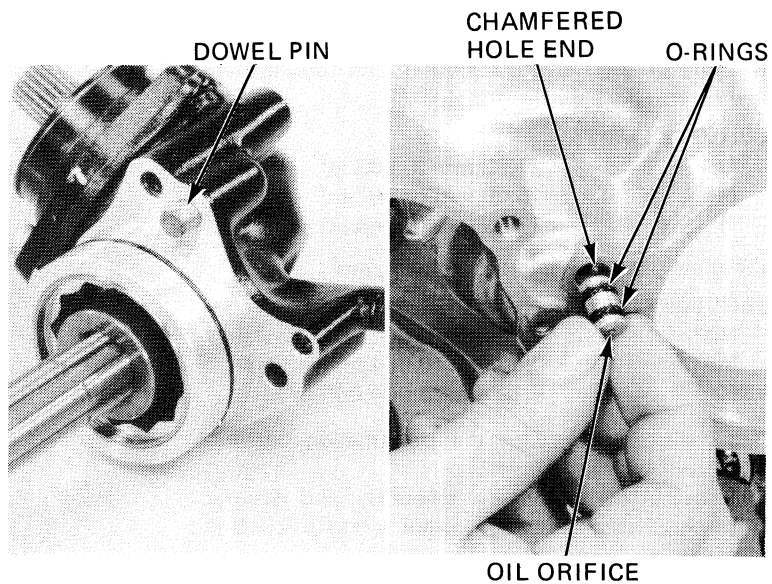
Clean the oil orifice and blow out with compressed air.

Install the orifice into the oil hole.

### NOTE

Install the orifice with its chamfered hole end facing in.

Install the dowel pin and a new O-ring onto the output gear case.



Install the output gear case onto the left crankcase and tighten the three mount bolts.

**TORQUE: 30–34 N·m (3.0–3.4 kg·m, 22–25 ft·lb)**

