

OUTPUT DRIVE GEAR ASSEMBLY

Place the shim and output drive gear into the case.

NOTE

When the gear set, driven gear bearing holder, driven gear bearing and/or gear case has been replaced, use a shim of 1.00 mm (0.039 in) thickness for initial reference.

Heat the output gear case around the drive shaft bearing to 80°C (176°F).

WARNING

Always wear gloves when handling a heated gear case to prevent burning your hands.

Drive the output drive gear into the case.

Install the lock washer with its "NUT" mark facing nut.

