

CRANKCASE/CRANKSHAFT/TRANSMISSION

Tighten the drive gear bearing outer race lock nut.

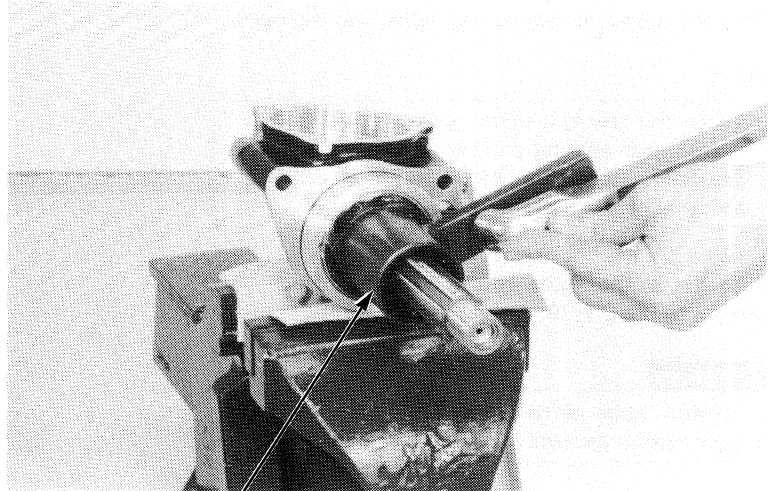
TORQUE:

Actual:

90–110 N·m (9.0–11.0 kg·m, 65–80 ft·lb)

Indicated:

82–100 N·m (8.2–10.0 kg·m, 59–72 ft·lb)



LOCK NUT WRENCH, 30 x 64 mm 07916-MB00001 OR
07916-MB00000 AND 07916-HA0020A (U.S.A. only)

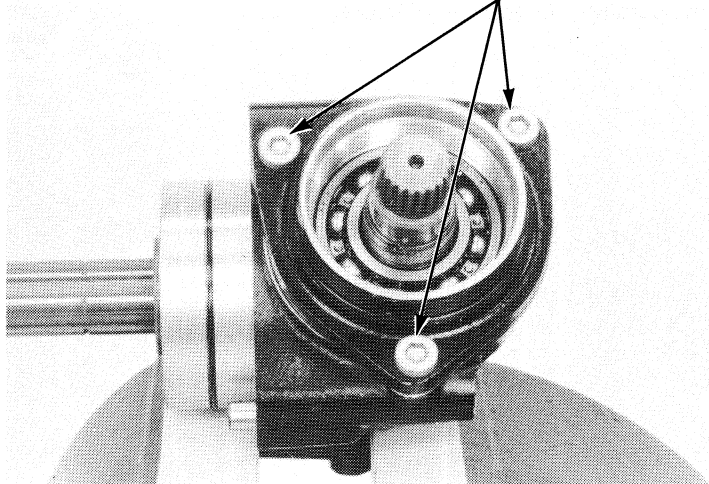
8 mm SOCKET BOLTS

OUTPUT DRIVEN GEAR ASSEMBLY

Install the output driven gear bearing holder with the three 8 mm socket bolts.

TORQUE:

20–25 N·m (2.0–2.5 kg·m, 15–18 ft·lb)



Install the lock washer with its "NUT" mark facing nut.

