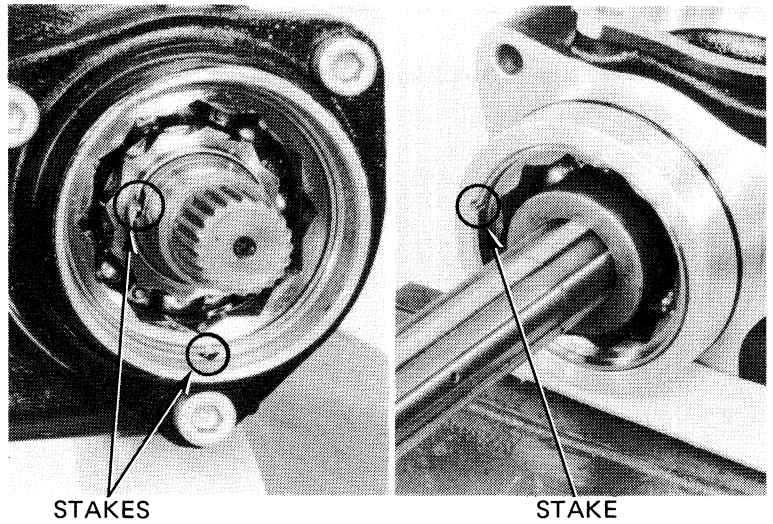
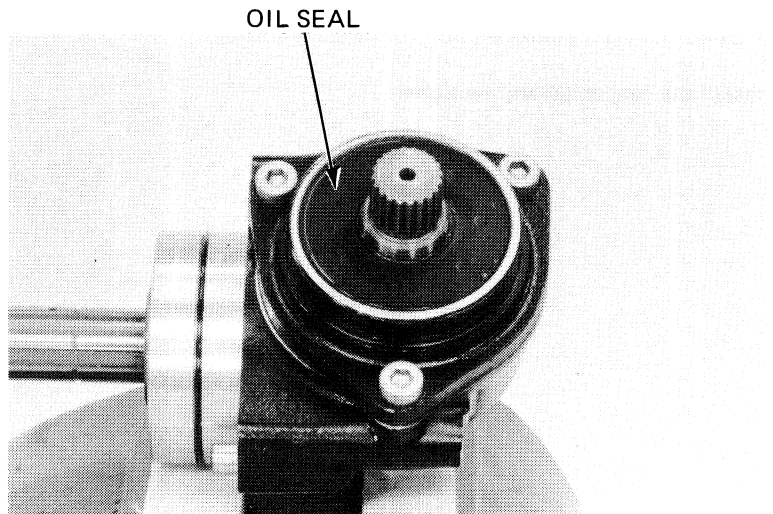


Stake the outer race and inner race lock nuts.



Install a new oil seal.



## CRANKCASE ASSEMBLY

Install the dowel pins and a new gasket.  
Install the right crankcase onto the left crankcase.

### NOTE

Make sure that the gasket stays in place.

