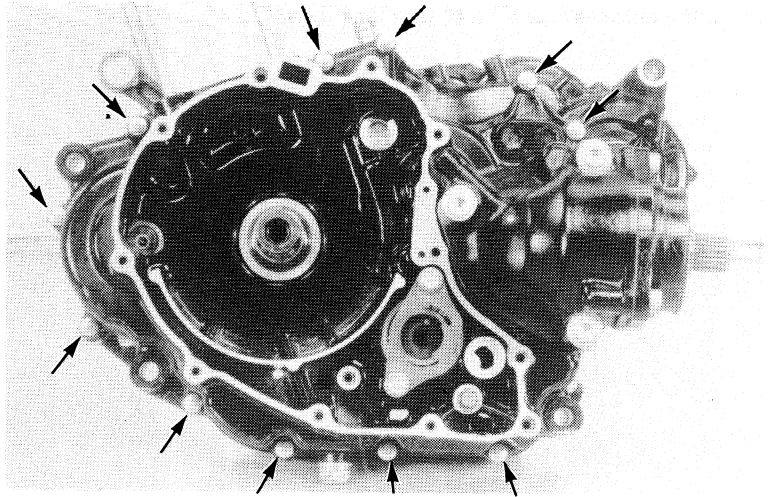


## CRANKCASE/CRANKSHAFT/TRANSMISSION

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Tighten the left crankcase 6 mm bolts in a criss-cross pattern.

**TORQUE: 8–12 N·m (0.8–1.2 kg·m, 6–9 ft·lb)**



Tighten the right crankcase bolt to the same torque.

Install the cam chain and tensioner.

