

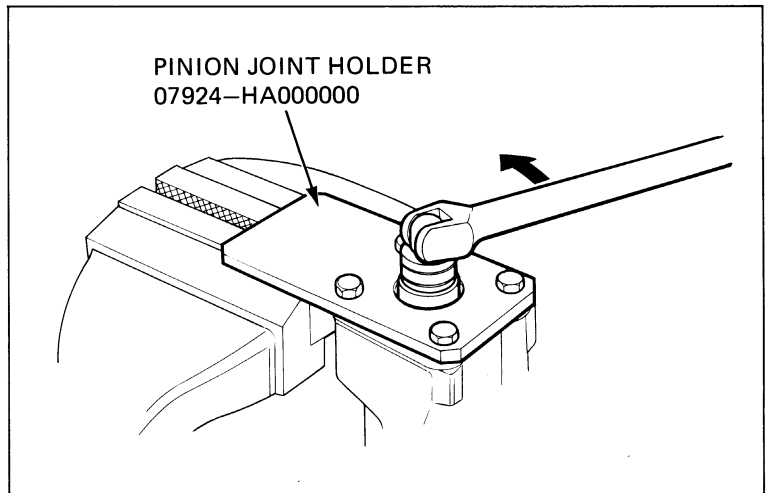
**PINION GEAR REMOVAL**

Place the pinion holder onto the pinion joint. Align the holes in the pinion holder with the four (4) holes in the final drive gear case and secure to the case with four (4) 8 mm bolts.

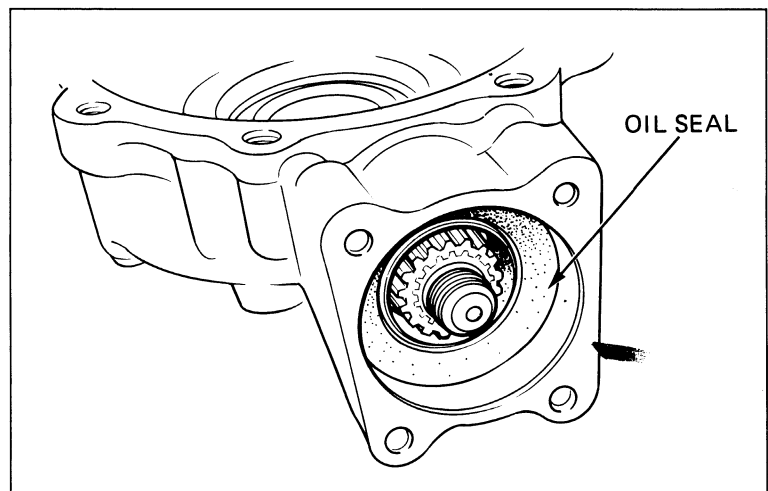
Secure the holder in a vise.

Remove the pinion joint nut.

Remove the pinion holder and pinion joint.



Remove the oil seal.



Unstake the pinion bearing lock nut with a drill or grinder.

