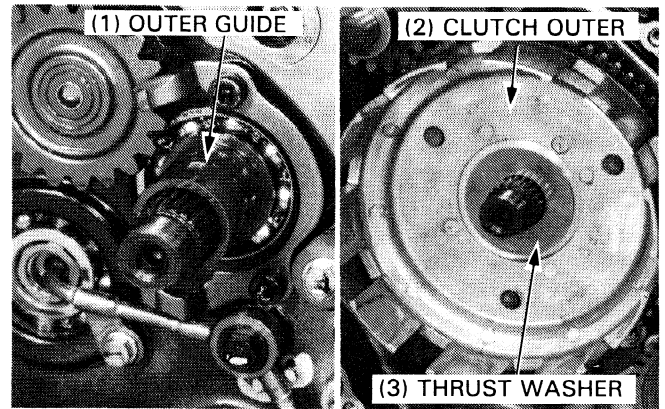


INSTALLATION

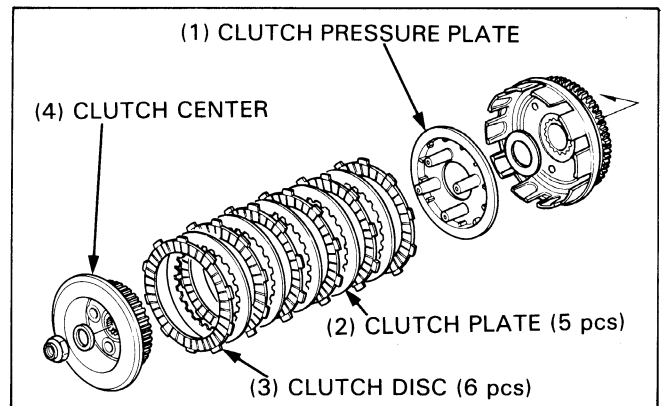
Install the clutch outer guide, clutch outer and thrust washer.



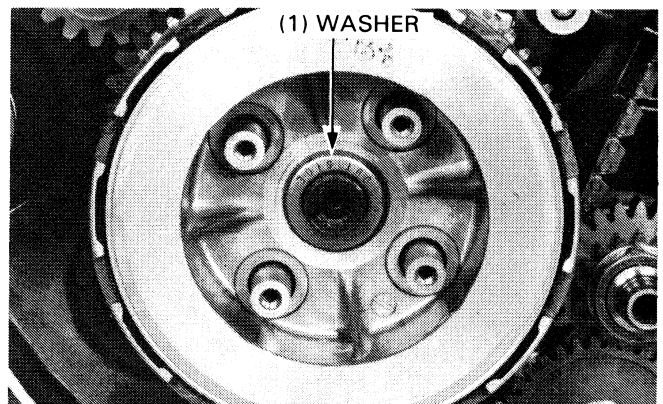
Assemble the pressure plate, discs, plates and clutch center.

NOTE

- Stack the discs and plates alternately.
- Coat new discs with engine oil.



Install the washer and a new lock nut.



Tighten the lock nut.

TORQUE: 100–120 N·m (10.0–12.0 kg·m, 72–87 ft·lb)

TOOLS:

- (1) CLUTCH CENTER HOLDER 07923–KE10000 Not available in U.S.A.
- (2) LOCK NUT WRENCH, 17 x 27 mm 07716–0020300 or equivalent commercially available in U.S.A.
- (3) EXTENSION BAR 07716–0020500 or equivalent commercially available in U.S.A.

NOTE

- If the CLUTCH CENTER HOLDER, 07923–KE10000 is not available, shift the transmission into gear and use the UNIVERSAL HOLDER, 07725–0030000 to hold the drive sprocket.

Stake the lock nut using a center punch.

