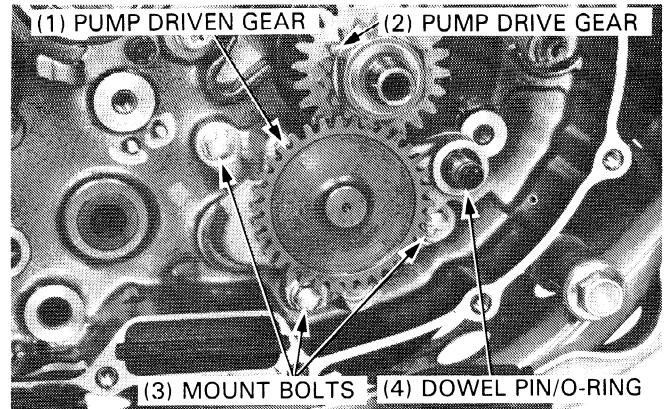


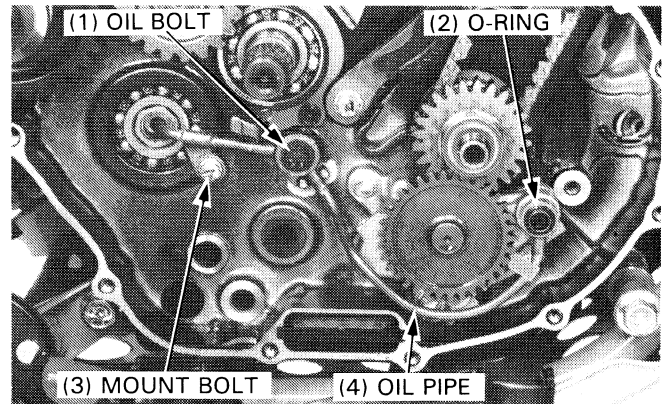
Install the oil pump and tighten the three mount bolts.

Make sure the pump drive and driven gears engage properly. Install the dowel pin and a new O-ring onto the pump.



Make sure that the oil pipe is clean and install it using the mount bolt and oil bolt.

Install a new O-ring.



PRIMARY DRIVE GEAR

REMOVAL

NOTE

- If the GEAR HOLDER, 07724-0010100 is not available, shift the transmission into gear and hold the drive sprocket with UNIVERSAL HOLDER, 07725-0030000, and loosen the lock nut before remove the clutch assembly.

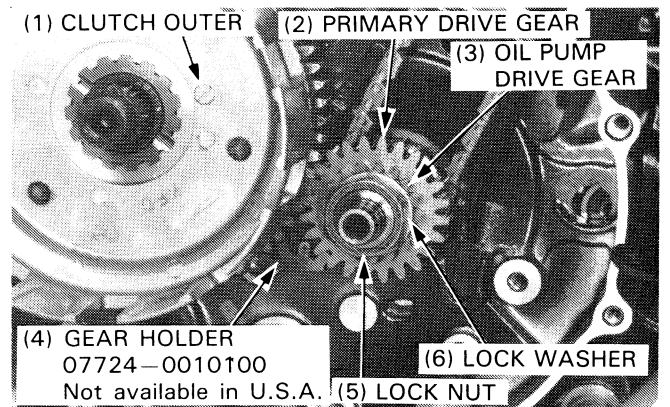
Remove the clutch (page 8-6) and the oil pump (page 8-10).

Unstake the lock nut with a drill or grinder. Be careful not to damage the shaft threads.

Temporarily install the clutch outer guide and clutch outer over the mainshaft.

Install the primary gear holder between the primary drive and driven gears as shown.

Remove the lock nut, washer, oil pump drive gear and primary drive gear from the crankshaft.



NOTE

- The lock nut has left-hand threads.

INSTALLATION

Install the primary and oil pump drive gears onto the crankshaft.

Install the lock washer with its "OUT SIDE" mark facing out.

Install a new lock nut.

