

## CLUTCH/OIL PUMP/KICK STARTER

Temporarily install the clutch outer guide and clutch outer.

Install the primary drive gear holder between the primary drive and driven gears.

Tighten the lock nut.

**TORQUE: 50–60 N·m (5.0–6.0 kg-m, 36–43 ft-lb)**

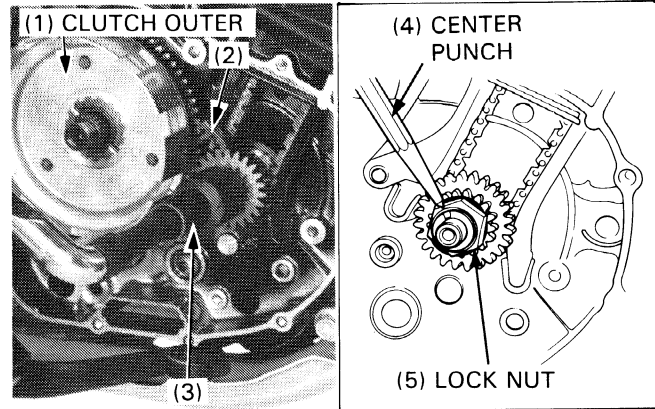
### NOTE

- The lock nut has left-hand threads.

### TOOLS:

- (2) GEAR HOLDER 07724–0010100
- (3) LOCK NUT WRENCH, 17 x 27 mm 07716–0020300 AND EXTENSION BAR 07716–0020500 or commercially available in U.S.A.

Stake the lock nut using a center punch.

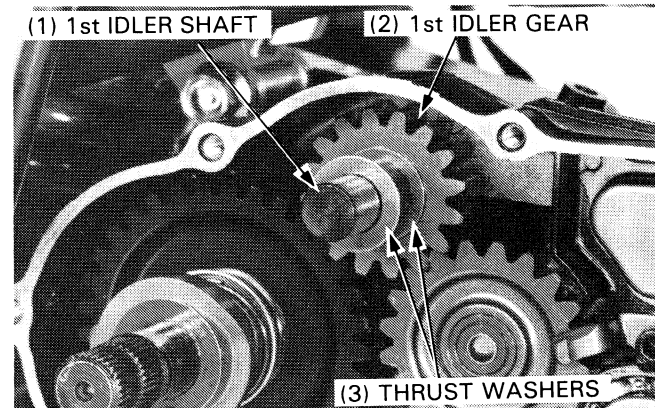


## KICK STARTER

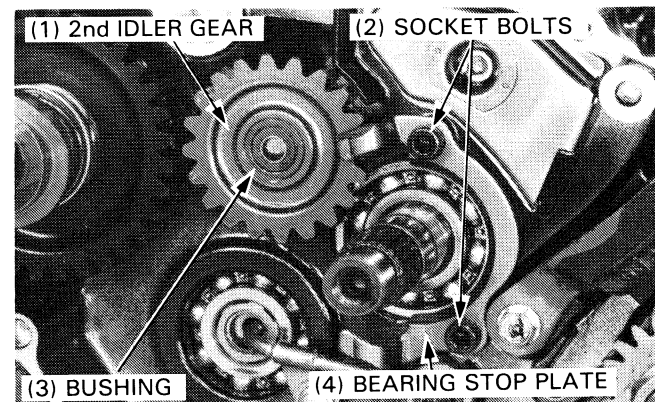
### REMOVAL

Remove the clutch (page 8-6).

Remove the kick starter 1st idler shaft, thrust washers, and 1st idler gear.



Remove the socket bolts, bearing stop plate, 2nd idler gear and bushing.



Temporarily install the kick starter arm on the kick starter shaft and remove the shaft assembly by turning the arm clockwise to free the ratchet from the ratchet guide.

