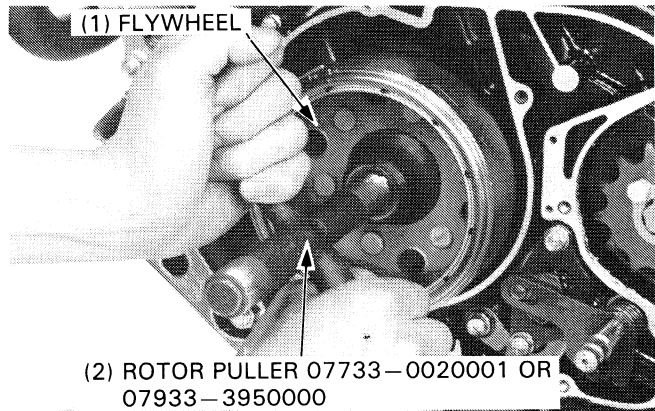


ALTERNATOR/GEARSHIFT LINKAGE

Remove the flywheel with the rotor puller.

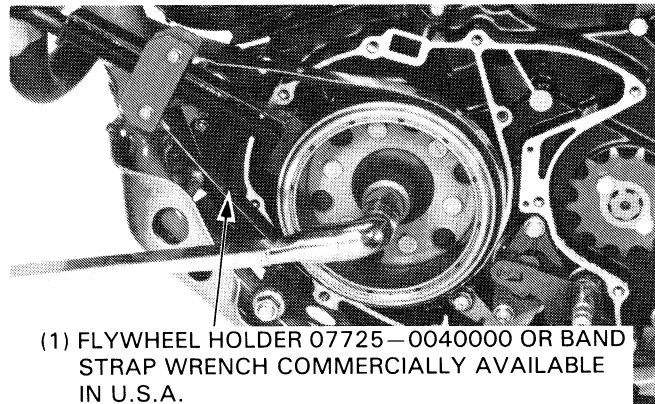


FLYWHEEL INSTALLATION

Install the flywheel by aligning the key way in the flywheel with the key on the crankshaft.

Hold the flywheel with the flywheel holder and tighten the bolt.

TORQUE: 100–120 N·m
(10.0–12.0 kg·m, 72–87 ft·lb)



STATOR/PULSE GENERATOR INSTALLATION

Install the stator in the left crankcase cover and place the wire grommet in the groove.

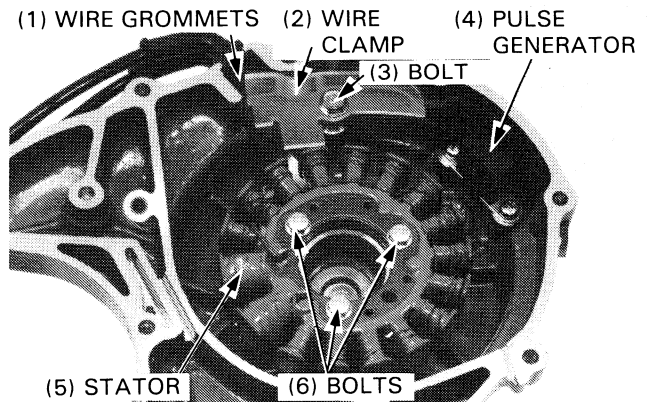
Tighten the three stator mounting bolts.

TORQUE: 8–12 N·m (0.8–1.2 kg·m, 6–9 ft·lb)

Install the pulse generator using the two screws and place its wire grommet in the groove.

TORQUE: 8–12 N·m (0.8–1.2 kg·m, 6–9 ft·lb)

Install the wire clamp and tighten the bolt.



GEARSHIFT LINKAGE

REMOVAL

Pull the gearshift shaft out of the crankcase.

